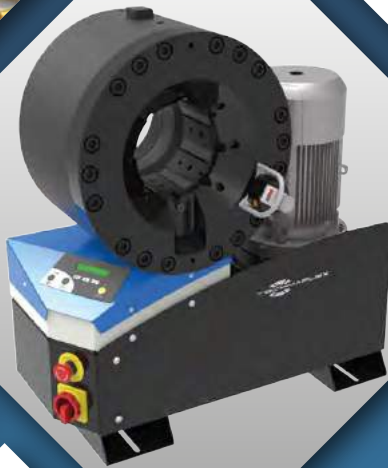


QUALITY

INDUSTRIAL
HYDRAULIC
RELIABILITY

INTEGRATED SOLUTIONS

ASSEMBLY MACHINES





INTRODUCTION

From being founded in 1987, Techmaflex has become known for the quality and reliability of its benchtop equipment and crimping solutions. Today, Techmaflex is a leader in Europe on benchtop crimping and its supporting equipment range. Techmaflex has grown globally with an established equipment range for portable equipment, benchtop equipment, OEM level and Industrial hose applications. Techmaflex has worked closely with a hose and fitting manufacturer to ensure the equipment meets the toughest demands of the hose industry. This alliance has allowed Techmaflex to design machines perfectly suited for hose assemblers in all industries.

Now established with offices in North America, Asia, Russia, and manufacturing in Europe, Techmaflex has established a global network to support our customers with prompt service and support for all equipment.

Techmaflex continues to innovate in order to serve the expanding market with reliable, hard working equipment and unbeatable service. When you decide on your next line of equipment, look for the “Original Techmaflex” Stamp to ensure you have the best so you can make the best.

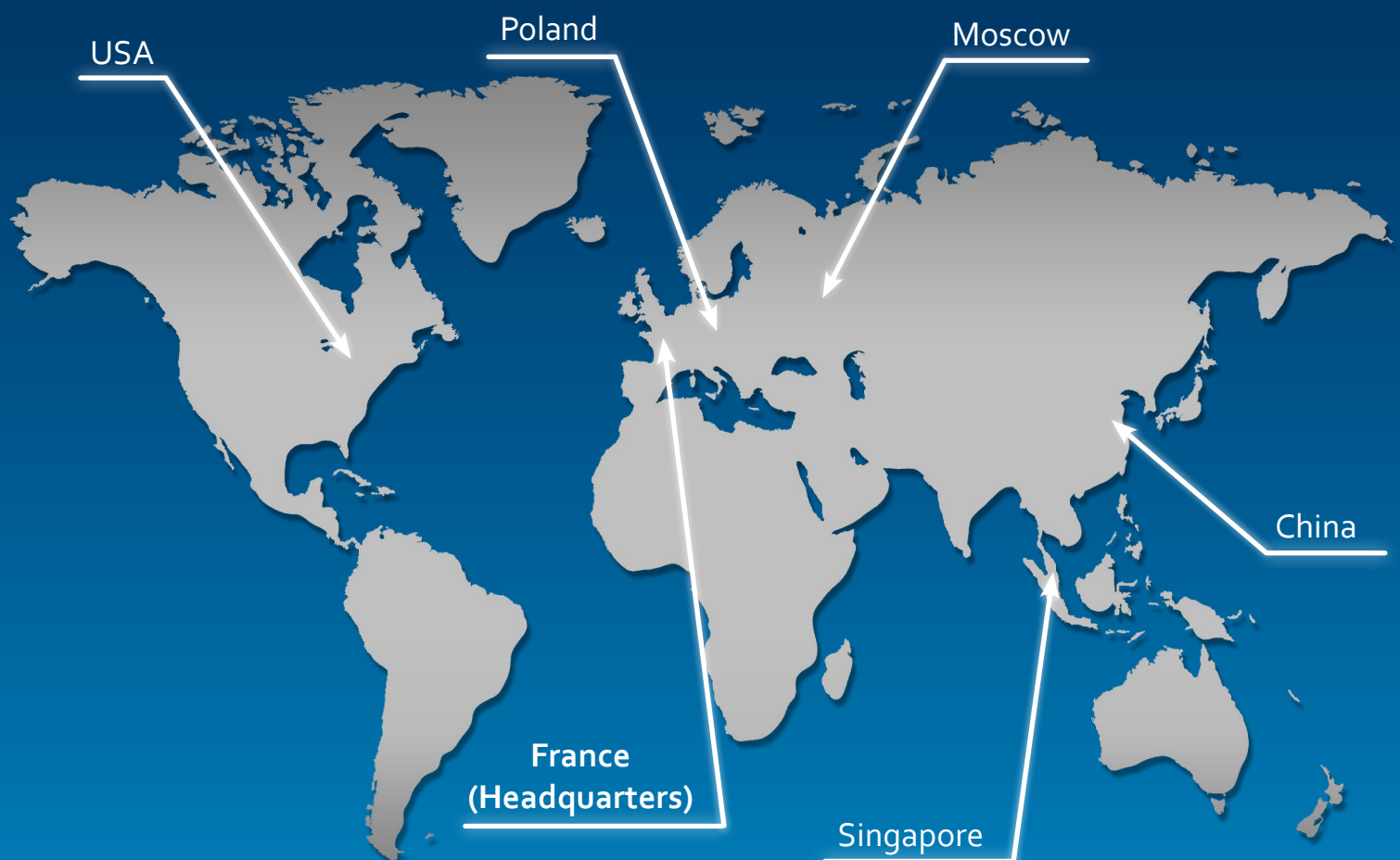
All of Techmaflex’s assembly machines undergo a rigorous product development process and are subject to extensive testing in both laboratory and field environments.

The following index offers a guideline to aid selection of the proper machine with reference to the applications and performance requested.

Special machines (not included in this catalogue) are available upon request, as well as original spare parts.

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FIELD SERVICE & MOBILE WORKSHOP 12V/24V

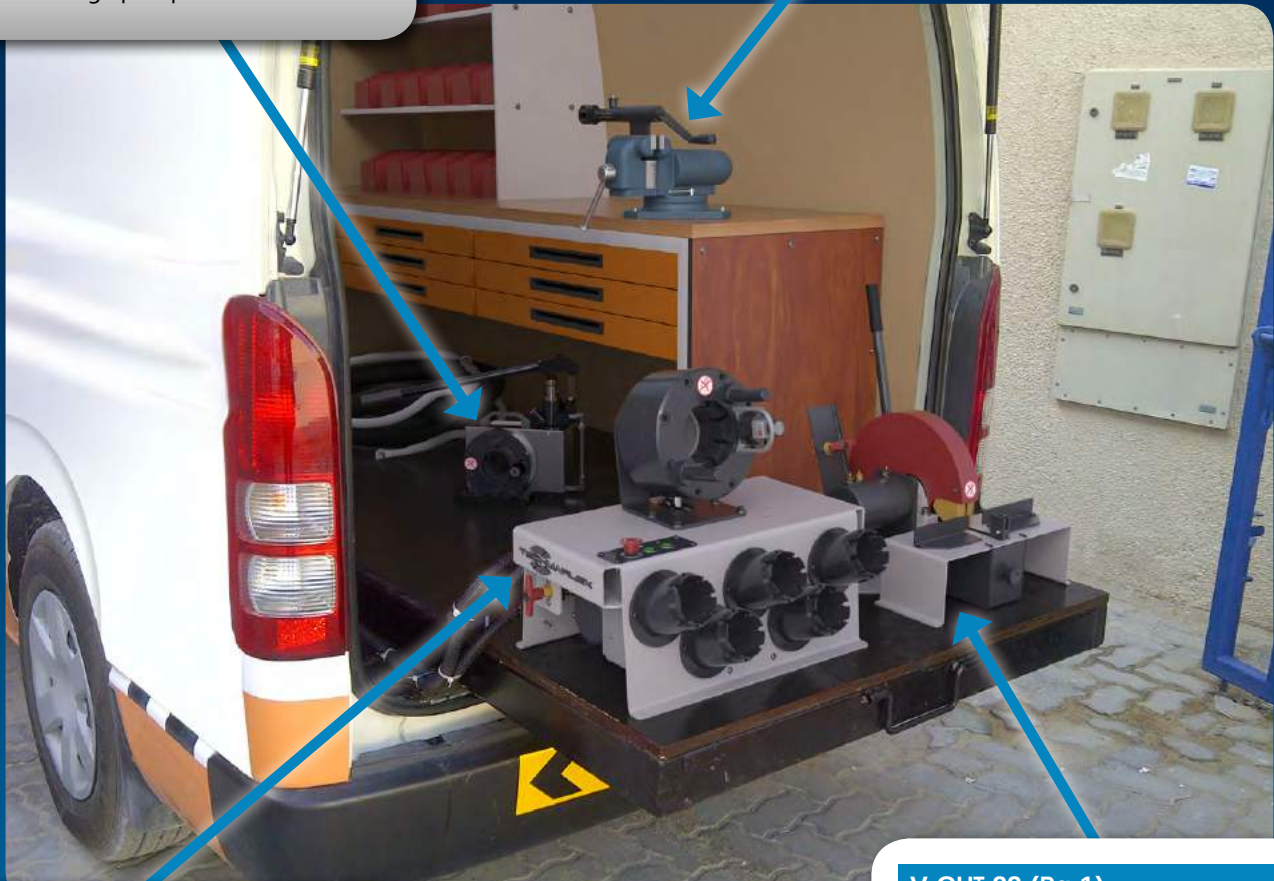
A compact and robust line up to 2", perfect for on-site repair. The hand crimper, H Crimp 80, offers accessibility to all sites. A complete 12V line delivers hose assembly quality equal to the one obtained in a workshop.

H CRIMP 80 (Pg.21)

Capacity: 1" 2 WB
Compact
Lightweight
Easy to use
Balanced design
Dual stage pump

H SKIVE (Pg.9)

Capacity: 2"
Economic
Simple
Compact
Robust
Plugín skive system



V CRIMP 137 (Pg.30)

Capacity: 1 1/4" WS
Robust and compact design
Lightweight
High crimping speed
Suitable also for 90° elbow fittings
Cylinder protection
Remote head mounting option possible

V CUT 22 (Pg.1)

Capacity: 1 1/4"
Smooth bending system
90° cut
Clean cut
Scalloped blade
Dust collector included
Multiple voltage options

EXPERT SERVICE LINE

A result of our collaboration with OEM assemblers and hose manufacturers, our expert workshop combines power, reliability, speed, openness and comfort. Techmaflex is now the most innovative manufacturer in machines dedicated to OEM, providing (for instance) the Safe Crimp System which guarantees a constant control of hose assemblies.

P CUT 90 (Pg.7)

Capacity: 3" 6WS
Very powerful
Heavy duty for difficult cuts
Hydraulic bending
Brake motor
Electronic soft start

P SKIVE 205 (Pg.11)

Capacity: 3"
Plug'n skive system
Large dust collector
Robust & easily adjustable knife for quick and easy changeover
Suitable for high volume production
2-way rotation



S PUSH 1500 (Pg.15)

Capacity: all hydraulic hoses from 3/4" up to 2" Interlock
Compact
Sturdy
Powerful
Hydro pneumatic power pack

P CRIMP 480 (Pg.37)

Capacity: 6" WS
High crimp force
Large opening
Safe Crimp System (SCS) control
Wide family of dies for industrial hoses
Long master dies
Robust
Low noise level
Easy die set-up with ergonomic gun

XXL WORKSHOP

A workshop developed on a complete range of Industrial crimpers combining power, openness, ergonomics and solutions for handling large diameters. This workshop increases your potential of opportunities. It allows you to prospect many and various markets and thus amortize your investment quickly. Our knowledge of the activity constraints led us to offer ergonomic solutions adapted to the handling of large diameters.



XL CRIMP 800 (Pg.38)

- Capacity: 4" 4WS / 3" 6WS / 8" Industrial
- Designed for heavy duty large bore hydraulic hoses
- High power and speed
- Ergonomically designed for large bore hoses
- Safe Crimp System (SCS) for maximum reliability during the crimping process
- Large opening up to 8"
- Long master dies
- Very high crimping force

CRIMPING MACHINES EVO RANGE

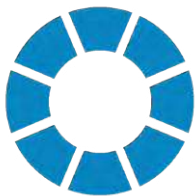
PG. 24-28

Techmaflex is always on the lookout for ways to improve both the efficiency and the quality of new and existing production operations.

As a market leader in assembly machines, we wanted to offer new crimping machines to improve the operator's comfort, giving more flexibility when assembling hoses. This led to the creation of the new EVO crimping machines.

These machines combine the robustness required for harsh environments with the reliability needed for busy workshops. Their compact and ergonomic design, along with the ease of set up and maintenance, make them suitable for a variety of applications.

This extensive range is highly adaptable, with various options available allowing users to customise their machine according to their specific needs.



- Extensive range for both industrial and hydraulic hoses.

- 137, 240, 350 and 420 tonnes variants
- From 3/16 up to 4" hose diameter
- 4 kW or 5,5 kW motor for 3Ph



- SC panel - Smart Control panel. Daily counter. Semi-automatic opening.



Bluetooth connection

- SCE panel - electronic micrometer with the ability to save up to 25 configuration
- Caliper connected and numerical display of the crimping range on SCE
- SCS panel - Safe Crimp System



- Compact and ergonomic design
- Easy set up

- Various options available depending on our customers' needs and workshops



- Robust
- Ease of maintenance (foam pads and dust collector)
- Compatibility with all tensions (different frequencies)

S CUT 22 / V CUT 22

STARTER WORKSHOP
BENCHTOP

KEY FEATURES

Smooth bending system

90° cut

Clean cut

Scalloped blade

Dust collector included

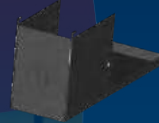
Multiple voltage options



STANDARD



Scalloped Blade



Dust Collector

TECHNICAL SPECIFICATIONS

CAPACITY	DIMENSIONS
2wb: 1¼" max.	630 x 485 x 650 mm
4ws: 1¼" max.	(25 x 19 x 26 ")
ROTATION SPEED	PACKAGING
3000 rpm	800 x 600 x 830 mm
SCALLOPED BLADE DIAMETER	(31 x 24 x 33")
254 mm (10") included	NET WEIGHT
MAX HOSE OD.	42 kg (93 lb)
50 mm (1.969")	GROSS WEIGHT
MOTOR	42 kg (93 lb)
2.2 kW	TECHNICAL FEATURES
VOLTAGES	Dimensions van type machine:
220/240 V, 3Ph, 50 Hz	488 x 630 x 650 mm
380/415 V, 3Ph, 50 Hz	(19.2 x 24.8 x 25.6");
208/240 V, 3Ph, 60 Hz	38 kg (84 lb)
380/415 V, 3Ph, 60 Hz	
12/24 V also available upon request	

OPTIONAL



Battery & Charger

S CUT 30 E

STARTER & PROFESSIONAL WORKSHOP
BENCHTOP CUTTING MACHINE, OPTIONAL SKIVING

CUTTING
MACHINES

2



KEY FEATURES

Compact design

Easy and safe to use

Versatile, scalloped blade for high performance and efficient cutting with minimal smoke

Electronic brake

Skiving module can be ordered as optional and integrated on this machine

STANDARD



Scalloped Blade



Dust Collector

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 1¼" max.

Industrial: 2" max.

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

ROTATION SPEED

3000 rpm

DIMENSIONS

835 x 545 x 640 mm

(33 x 21 x 25")

SCALLOPED BLADE DIAMETER

300 mm (11.8")

PACKAGING

1170 x 770 x 1100 mm

MAX HOSE OD.

85 mm (3.346")

(46 x 30 x 43")

MOTOR

2.2 kW

NET WEIGHT

75 kg (165 lb)

GROSS WEIGHT

90 kg (198 lb)

OPTIONAL



Cutting Rail

S CUT 30 L

STARTER & PROFESSIONAL WORKSHOP
STAND TYPE CUTTING MACHINE



KEY FEATURES

- Compact design
- Easy and safe to use
- Versatile, scalloped blade for high performance and efficient cutting with minimal smoke
- Ergonomic, easy to clean
- Integrated dust collector

STANDARD



Smoke Suction
Connector



2 Dust Collectors



Scalloped Blade



Slotted Blade

TECHNICAL SPECIFICATIONS

CAPACITY	VOLTAGES
2wb: 2" max.	220/240 V, 3Ph, 50 Hz
4ws: 2" max.	380/415 V, 3Ph, 50 Hz
6ws: 1¼" max.	208/240 V, 3Ph, 60 Hz
Industrial: 2"	380/415 V, 3Ph, 60 Hz
ROTATION SPEED	DIMENSIONS
3000 rpm	765 x 500 x 1150 mm
SCALLOPED BLADE DIAMETER	(30 x 20 x 45")
254 mm (10")	PACKAGING
MAX HOSE OD.	800 x 600 x 1200 mm
85 mm (3.34")	(32 x 24 x 47")
MOTOR	NET WEIGHT
3.0 kW	92 kg (203 lb)
	GROSS WEIGHT
	120 kg (265 lb)

OPTIONAL



Cutting Rail

S DUO 30

STARTER & PROFESSIONAL WORKSHOP
BENCHTOP, INTEGRATED CUTTING & SKIVING

KEY FEATURES

Compact design

Two operations in one machine

Easy and safe to use

Versatile, scalloped blade for high performance and efficient cutting with minimal smoke

Dust free skive operation (drawers for dust collection)

Electronic brake

STANDARD



Scalloped Blade



2 Dust Collectors

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 1 1/4" max.

Industrial: 2" max.

ROTATION SPEED (CUT)

3000 rpm

ROTATION SPEED (SKIVE)

200 rpm

SCALLOPED BLADE DIAMETER

300 mm (11.8")

MAX HOSE OD.

85 mm (3.34")

MOTOR

2.2 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

835 x 545 x 640 mm

(33 x 21 x 25")

PACKAGING

1170 x 770 x 1100 mm

46 x 30 x 43"

NET WEIGHT

85 kg (187 lb)

GROSS WEIGHT

100 kg (220 lb)

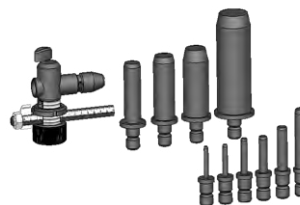
TECHNICAL FEATURES

Skiving tools for External Skiving (ESE) and for Internal Skiving (IS) to be ordered separately

OPTIONAL



Cutting Rail



Tool Kit ESE



Tool Kit IS

S CUT 55/P

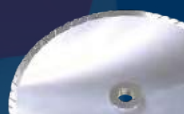
FULL SERVICE WORKSHOP, STARTER PRODUCTION UNITS
STAND TYPE CUTTING MACHINE



STANDARD



Control Panel



Slotted Blade



Feeding Guide



Dust Collector

KEY FEATURES

Versatile, slotted blade for high performance smoke free cutting

Ergonomic and functional design

Double foot pedal system

Safety cover and feeding guides for hose (easy and fast cutting operation)

Digital counter for maintenance assistance

Adjustable speed for cutting on pneumatic version

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 2" max.

Industrial: 2"

ROTATION SPEED

3000 rpm

SLOTTED BLADE DIAMETER

400 mm (15.7")

MAX HOSE OD.

80 mm (3.15")

MOTOR

7.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

1140 x 1000 x 1280 mm

(45 x 39 x 50")

PACKAGING

1600 x 1200 x 1600 mm

(63 x 47 x 63")

NET WEIGHT

240 kg (529 lb)

GROSS WEIGHT

280 kg (617 lb)

TECHNICAL FEATURES

Diameter of the suction connection: 150 mm (6")

Options: Pneumatic bending system, scalloped blade

OPTIONAL



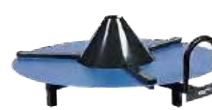
Cutting Rail



Smoke Suction



DV 32



DVC



Decoiler

TS 50

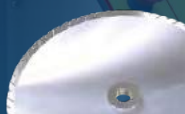
EXPERT SERVICE LINE
STAND TYPE CUTTING MACHINE

KEY FEATURES

- Powerful
- Safety cover
- High visibility
- Suitable for cutting large bore hoses



STANDARD



Slotted Blade

OPTIONAL

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 3" max.

4ws: 2" max.

6ws: 2" max.

ROTATION SPEED

3000 rpm

SLOTTED BLADE DIAMETER

520 mm (20.5") included

MAX HOSE OD.

125 mm (5")

MOTOR

7.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

910 x 820 x 1280 mm

(36 x 32 x 50")

NET WEIGHT

215 kg (474 lb)

TECHNICAL FEATURES

Diameter of suction connection: 110 mm (4.33")

Optional tool: Brake motor, slotted disc



Cutting Rail



Decoiler



DV 32



DVC

P CUT 90

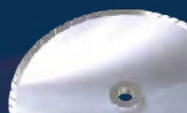
EXPERT SERVICE LINE
STAND TYPE CUTTING MACHINE

KEY FEATURES

- Very powerful
- Heavy duty for difficult cuts
- Hydraulic bending
- Brake motor
- Electronic soft start
- Smoke suction integrated in cutting table



STANDARD



Slotted Blade



Production Counters



Smoke Suction
Connector



CME Electrical Foot
Switch

TECHNICAL SPECIFICATIONS

CAPACITY

- 2wb: 3½" max.
- 4ws: 3½" max.
- 6ws: 3" max.

ROTATION SPEED

3000 rpm

SLOTTED BLADE DIAMETER

520 mm (20.5") included

MAX HOSE OD.

125 mm (5")

MOTOR

9.0 kW

TECHNICAL FEATURES

- Diameter of suction connection: 110 mm (4.33")
- Standard tool: Hydraulic bending, brake motor
- Optional tool: Slotted disc

VOLTAGES

- 220/240 V, 3Ph, 50 Hz
- 380/415 V, 3Ph, 50 Hz
- 208/240 V, 3Ph, 60 Hz
- 380/415 V, 3Ph, 60 Hz

DIMENSIONS

1000 x 1060 x 1350 mm
(39 x 42 x 53")

NET WEIGHT

260 kg (573 lb)

OPTIONAL



Cutting Rail



Decoiler



DV 32



DVC

ACCESSORIES AND TOOLS

CUTTING DISCS

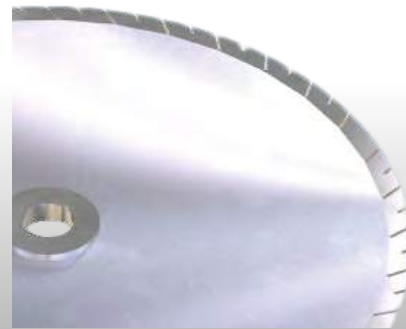
SCALLOPED BLADE TYPE

The scalloped blade is suitable for all hose types. It is able to reach a high quality of cutting surface and is the standard on 254 and 300 mm blades.



SLOTTED BLADE TYPE

The slotted blade is recommended for cutting standard and heavy duty hoses. It is ideal for continuous service, as the blade profile has been optimised to maintain a low temperature on the cutting edge. This blade provides an extended operational life of up to 2 times that of the previous blade, and is the standard on 400 and 520 mm blades.



BRAKE MOTOR

The brake motor is a device which stops the disc immediately when the stop button is pushed.

PNEUMATIC BENDING

Available on TS 50 and S CUT 55.

Pneumatic bending facilitates cutting, as the operator does not have to force the hose on the blade. The pneumatic system, activated by a foot switch, offers hands free operation. This is the same principle for the hydraulic bending on P CUT 90.

H SKIVE

FIELD SERVICE & MOBILE WORKSHOP
MANUAL, PORTABLE SKIVING TOOL

KEY FEATURES

Portable, lightweight

Economic

Simple

Compact

Robust

Plug-in skive system



TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

DIMENSIONS

413 x 52 x 224 mm

(16 x 2 x 9")

NET WEIGHT

3 kg (7 lb)

TECHNICAL FEATURES

Tool selection:

- External Skiving Kit (ESE)
including 10 mandrels
(6-8-10-13-16-19-25-32-
38-50)

- Internal Skiving Kit (IS)
including 7 mandrels (13-
16-19-25-32-38-50)

Internal skiving tools can
also be ordered per diameter

OPTIONAL



Tool Kit ESE



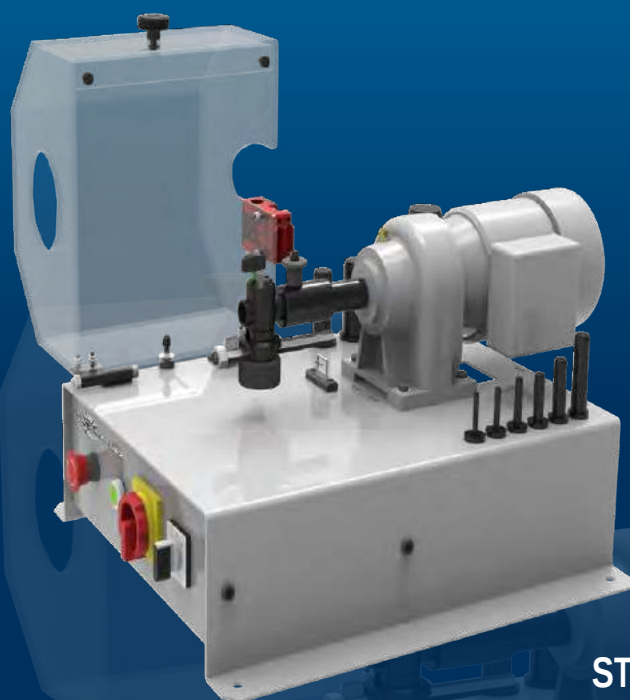
Tool Kit IS

S SKIVE 100

SMALL SERVICE WORKSHOP
BENCHTOP SKIVING

KEY FEATURES

- Plug'n skive system
- Compact & stable
- Safety switch on the cover
- Good visibility
- Tool storage included
- Foot pedal drive with emergency stop
- 2-way rotation



STANDARD



CME Electrical Foot Switch

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

ROTATION SPEED

100 rpm

MOTOR

0.25 kW

VOLTAGES

220/240 V, 1Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

220/240 V, 1Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

500 x 660 x 360 mm

(19 x 26 x 14")

PACKAGING

800 x 600 x 830 mm

(31 x 24 x 33")

NET WEIGHT

45 kg (99 lb)

GROSS WEIGHT

55 kg (121 lb)

TECHNICAL FEATURES

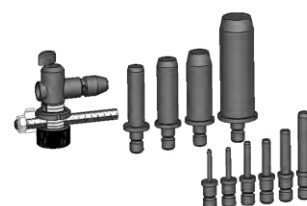
Tools available (to be ordered separately)

ESE, IS, ESP1, ESP2

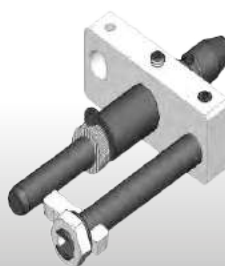
OPTIONAL



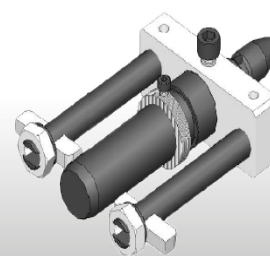
Tool Kit IS



Tool Kit ESE



Tool Kit ESP 1



Tool Kit ESP 2

P SKIVE 205

STARTER & PROFESSIONAL WORKSHOP STAND TYPE CUTTING MACHINE

KEY FEATURES

Plug'n skive system

Large dust collector

Robust & easily adjustable knife for quick and easy changeover

Suitable for high volume production

2-way rotation



Model shown: OEM version with Pneumatic Clamping system option

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 3" max. with original tools

ROTATION SPEED

205 rpm

MOTOR

0.9 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

675 x 550 x 1130 mm

(27 x 22 x 44")

PACKAGING

800 x 600 x 1200 mm

(32 x 24 x 47")

NET WEIGHT

100 kg (220 lb)

GROSS WEIGHT

160 kg (353 lb)

TECHNICAL FEATURES

Options available: speed regulator, hose clamping system (limited to distribution workshop using sizes under 2")

Tools available (to be ordered separately): ESA, IS, ESP1, ESP2

OPTIONAL



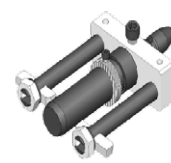
Tool Kit IS



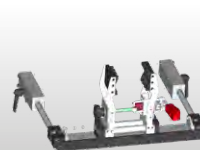
Tool Kit ESE



Tool Kit ESP 1



Tool Kit ESP 2



Manual Hose Clamping System



Pneumatic Hose Clamping System



Speed Regulator

ACCESSORIES AND TOOLS

EXTERNAL SKIVING TOOLS

Depending on the machine and on customer needs, Techmaflex offers 3 types of external skiving tools:

ESE (EXTERNAL SKIVING ECONOMIC)

For H Skive, S SKive 100 and S Duo 30

The ESE kit includes 10 mandrels: $\frac{1}{4}"$, $\frac{5}{16}"$, $\frac{3}{8}"$, $\frac{1}{2}"$, $\frac{5}{8}"$, $\frac{3}{4}"$, 1", 1 $\frac{1}{4}"$, 1 $\frac{1}{2}"$, 2"

ESA (EXTERNAL SKIVING ADJUSTABLE)

For P Skive 205

The ESA kit includes 11 mandrels: $\frac{3}{16}"$, $\frac{1}{4}"$, $\frac{5}{16}"$, $\frac{3}{8}"$, $\frac{1}{2}"$, $\frac{5}{8}"$, $\frac{3}{4}"$, 1", 1 $\frac{1}{4}"$, 1 $\frac{1}{2}"$, 2"

ESA mandrels are also available in 2 $\frac{1}{2}"$ and 3"

ESP (EXTERNAL SKIVING PRODUCTION)

For S Skive 100 and P Skive 205

ESP tools are individual 'skiving heads' intended to be pre-set to the right depth and length for greater productivity. They are recommended for batch skiving operations and a second knife can be added for abrasion resistant covers.

ESP is available in: $\frac{3}{16}"$, $\frac{1}{4}"$, $\frac{5}{16}"$, $\frac{3}{8}"$, $\frac{1}{2}"$, $\frac{5}{8}"$, $\frac{3}{4}"$, 1", 1 $\frac{1}{4}"$, 1 $\frac{1}{2}"$, 2", 2 $\frac{1}{2}"$ and 3"

INTERNAL SKIVING TOOLS

IS (INTERNAL SKIVING)

For all machines

The IS kit includes 7 mandrels: $\frac{1}{2}"$, $\frac{5}{8}"$, $\frac{3}{4}"$, 1", 1 $\frac{1}{4}"$, 1 $\frac{1}{2}"$, 2"

They are also available in $\frac{5}{8}"$, 2 $\frac{1}{2}"$ and 3"

The ring is heat treated to resist the abrasion of the hose wires.

Optional venturi system with IS tool.

ACCESSORIES AND TOOLS

HOSE CLAMPING SYSTEM

Recommended for skiving hoses over 2" (DN 50)

PLUG N'SKIVE SYSTEM

All Techmaflex skiving machines are equipped with the Plug'n Skive System which allows the quick and easy insertion of tools.

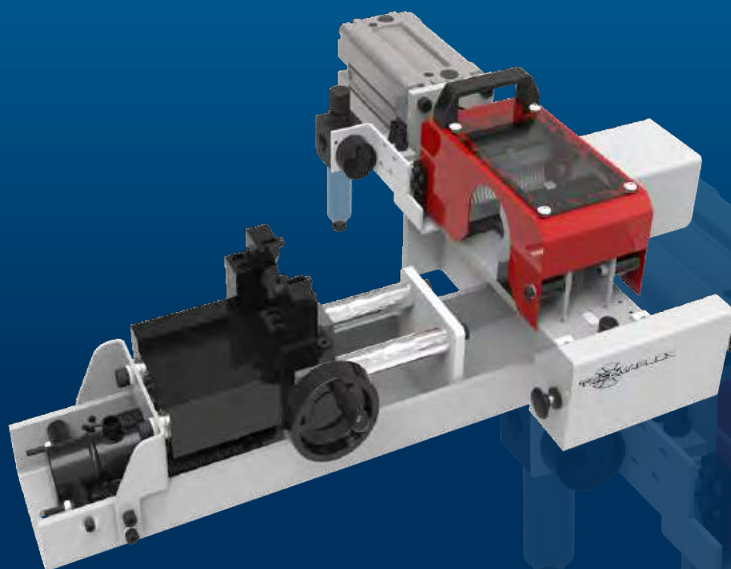
With the Plug n'Skive System no tools are needed to insert the skiving mandrel, simply push the mandrel into the locking system to unlock it, lift a knob and pull out the tool.

S PUSH 1500

EXPERT SERVICE LINE
BENCHTOP COUPLING INSERTER

KEY FEATURES

- Compact
- Sturdy
- Powerful
- Hydro pneumatic power pack



STANDARD



CME Electrical Foot Switch

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 2" max.

DIMENSIONS

750 x 660 x 300 mm

(30 x 26 x 12")

NET WEIGHT

70 kg (154 lb)

POWER SUPPLY

Compressed air (7 bar)

TECHNICAL FEATURES

Optional tool: for small bore 1/4", 3/8", 1/2" shell

OPTIONAL



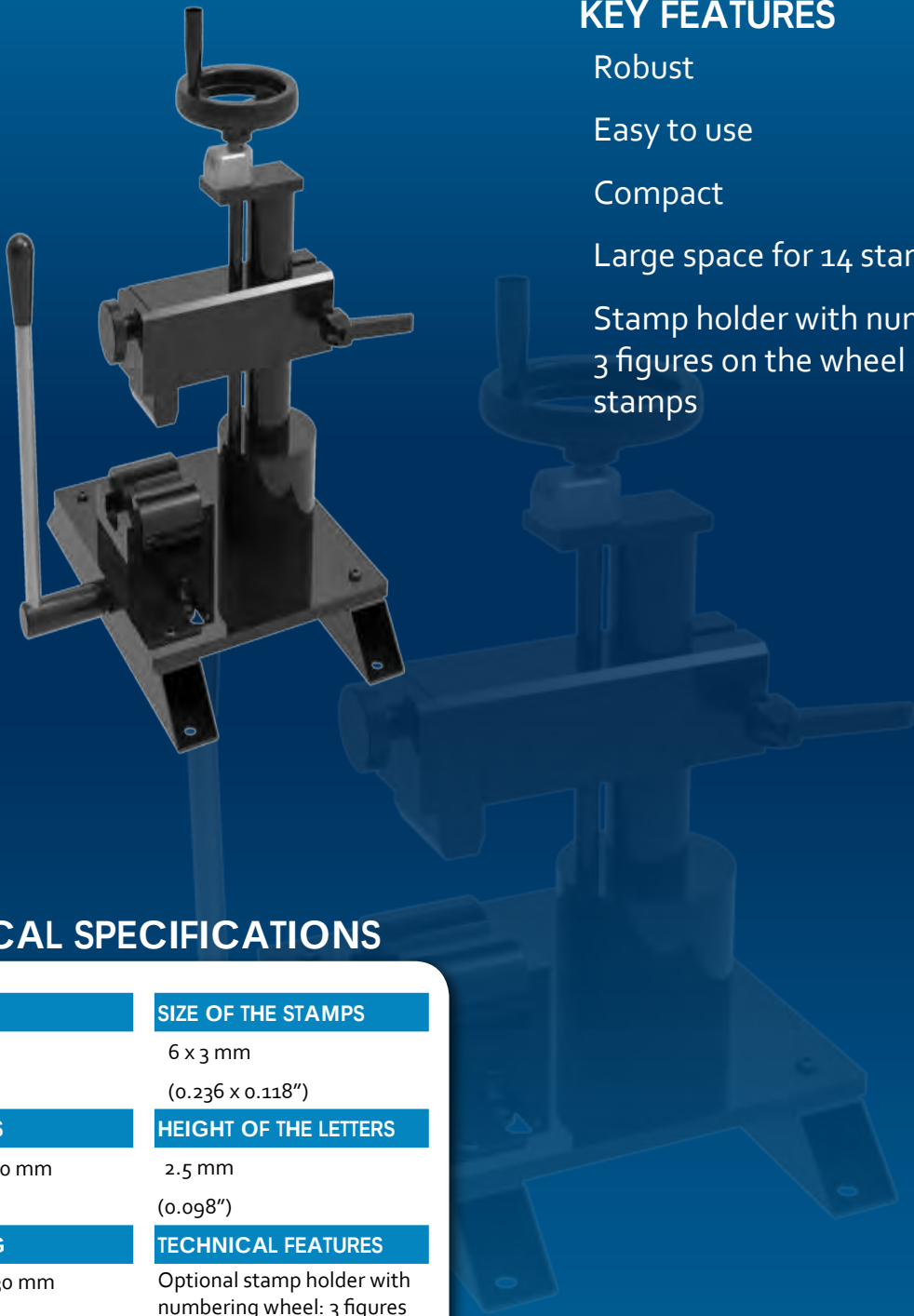
Hydro-pneumatic Pump

S MARK 50

AFTER MARKET SERVICE
BENCHTOP, FERRULE MARKING

KEY FEATURES

- Robust
- Easy to use
- Compact
- Large space for 14 stamps
- Stamp holder with numbering wheel; 3 figures on the wheel + 1 groove for stamps



TECHNICAL SPECIFICATIONS

CAPACITY	SIZE OF THE STAMPS
2wb: 4" max.	6 x 3 mm
4ws: 4" max.	(0.236 x 0.118")
DIMENSIONS	HEIGHT OF THE LETTERS
390 x 360 x 520 mm	2.5 mm
(15 x 14 x 20")	(0.098")
PACKAGING	TECHNICAL FEATURES
800 x 600 x 830 mm	Optional stamp holder with numbering wheel: 3 figures on the wheel and one groove for 10 stamps
(31 x 24 x 33")	
NET WEIGHT	STAMP BOX
34 kg (75 lb)	Includes stamp box of 100 stamps & 20 blanks
GROSS WEIGHT	
50 kg (110 lb)	
STANDARD STAMP HOLDER	
2 x 14 stamps	

S CLEAN 50

CK 50



TECHNICAL SPECIFICATIONS

NUMBER OF NOZZLES

10 to suit hose ID

COMPRESSED AIR

7 bar

MINIMUM INTERNAL DIAMETER OF HOSE

6 mm

MINIMUM INTERNAL DIAMETER

51 mm

TECHNICAL FEATURES

Includes 575 pellets & projectile catcher

HRD 07

HOSES CAN BE STORED ON THE HOSE DISPENSER



TECHNICAL SPECIFICATIONS

MAXIMUM NUMBER OF COILS

7

MAXIMUM WEIGHT/COIL

80 kg

MINIMUM INTERNAL DIAMETER

300 mm

MINIMUM EXTERNAL DIAMETER

850 mm

MAXIMUM HEIGHT

200 mm

DIMENSIONS

1180 x 1180 x 2115 mm (100 kg)

PACKAGING

1200 x 1200 x 720 mm (135 kg)

DV 32 - DVC - OEM DECOILER**DV 32****DVC****OEM**

The hose decoiler is highly adaptable, suitable for a hose reel or a coil up to 100 kgs. It is stable and equipped with a hose guide system and a manual break, offering increased safety and efficiency.

H CRIMP 80

FIELD SERVICE & MOBILE WORKSHOP
HAND PUMP, PORTABLE



KEY FEATURES

- Compact
- Lightweight
- Easy to use
- Balanced design
- Dual stage pump

TECHNICAL SPECIFICATIONS

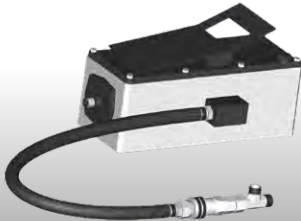
CAPACITY*	DIMENSIONS
2wb: 1" max.	330 x 250 x 400 mm
4ws: 1/2" max.	(13 x 10 x 16")
CRIMP RANGE	PACKAGING
4 - 43 mm (0.157 - 1.693")	800 x 600 x 830 mm
CRIMP FORCE	(31 x 24 x 33")
80 t	NET WEIGHT
OPENING WITH DIES	28 kg (62 lb)
+20 mm (+0.787")	GROSS WEIGHT
COMPLETE OPENING	41 kg (90 lb)
59 mm (2.323")	TECHNICAL FEATURES
MASTER DIE LENGTH	Hand pump: 5000 psi
56 mm (2.205")	(double speed)
STANDARD DIES	
15, 18, 21, 24, 27, 30, 39	

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kits



Hydro-pneumatic Pump

H CRIMP 110

FIELD SERVICE & MOBILE WORKSHOP
HAND PUMP, PORTABLE

KEY FEATURES

- Flexible
- Portable
- Robust (protected narrow head)
- Multi-positioning (with removable plate)



TECHNICAL SPECIFICATIONS

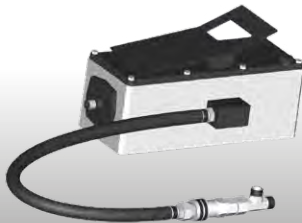
CAPACITY*	STANDARD DIES
2wb: 1" max.	15, 18, 21, 24, 27, 30
4ws:1" max.	DIMENSIONS
CRIMP RANGE	220 x 222 x 240 mm
4 - 43 mm (0.157 - 1.693")	(7 x 9 x 10")
CRIMP FORCE	PACKAGING
110 t	800 x 600 x 830 mm
OPENING WITH DIES	(31 x 24 x 33")
+20 mm (+0.787")	NET WEIGHT
COMPLETE OPENING	28 kg (62 lb)
59 mm (2.323")	WEIGHT (HEAD ONLY)
MASTER DIE LENGTH	21 kg (46 lbs)
60 mm (2.362")	

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kits



Hydro-pneumatic
Pump

H CRIMP 137

FIELD SERVICE & MOBILE WORKSHOP
HAND PUMP, PORTABLE

KEY FEATURES

- High capacity
- Narrow head
- Audio-visual signal
- 350 bar technology more robust & reliable than 700 bar
- Large opening



TECHNICAL SPECIFICATIONS

CAPACITY*	STANDARD DIES
2wb: 1¼" max.	15, 18, 21, 24, 27, 30, 33, 36,
4ws: 1¼" max.	39, 42, 45, 48, 51
CRIMP RANGE	and Refrifast dies 14, 18, 21
4 - 70 mm (0.157 - 2.756")	DIMENSIONS
CRIMP FORCE	480 x 250 x 340 mm
137 t	(19 x 10 x 13")
OPENING WITH DIES	PACKAGING
+28 mm (+1.102")	800 x 600 x 830 mm
COMPLETE OPENING	(31 x 24 x 33")
100 mm (3.937")	NET WEIGHT
MASTER DIE LENGTH	55 kg (121 lb)
75 mm (2.362")	GROSS WEIGHT
	75 kg (165 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel



Hydro-pneumatic Pump



Marking Dies



Die Sets for Brake & Air Conditioning Hoses

S CRIMP 137 EVO R

MAINTENANCE WORKSHOP
VERTICAL BENCHTOP

KEY FEATURES

Ergonomically positioned adjustable head

Axis of the head situated perpendicular to the operator

Compact

Optional quick change tool for dies

Range of standard dies available



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1¼" max.

4ws: 1¼" max.

CRIMP RANGE

6 to 56 mm (0.517 - 2.205")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

100 mm (3.937")

MASTER DIE LENGTH

75 mm (2.953")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51

NOISE LEVEL

70 dB A

*Indicative capacities depending on hose and fitting type

MOTOR

1.5 kW (110V)

2.2 kW (230V)

VOLTAGES

110 V, 1Ph, 60 Hz

220/240 V, 1 Ph, 50 Hz

380/415V, 3 Ph + N, 50 Hz

+12/24

Other voltages available on request

DIMENSIONS

360 x 530 x 620 mm

(14 x 21 x 25")

NET WEIGHT

89 kg (196 lb)

GROSS WEIGHT

85 kg (187 lb)

OPTIONAL



Maintenance Kit



Die Storage Panel



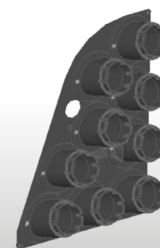
Die Storage Table



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel EVO R

S CRIMP 137 EVO

ASSEMBLING FOR FIELD REPAIR
BENCHTOP CRIMP MACHINE

KEY FEATURES

Crimp force of up to 137 tonnes for hoses up to 1¼"

Easy to use and robust

Extensive range of dies to suit crimping of hydraulic hoses

Easy to set up and maintain

Fast and reliable

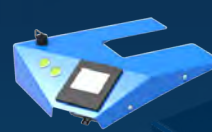
Digital micrometer

Model shown equipped with SC control panel

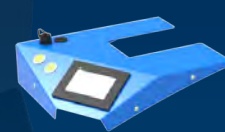
CONTROL OPTIONS AVAILABLE ON REQUEST



SC



SCE



SCS

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1¼" max.

4ws: 1¼" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

100 mm (3.937")

MASTER DIE LENGTH

75 mm (2.953")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51

NOISE LEVEL

70 dB A

MOTOR

4.0 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

765 x 400 x 650 mm

(30 x 16 x 26")

NET WEIGHT

160 kg (353 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Marking Dies



Die Storage Panel



Die Storage Table



Electrical Footswitch



Quick Change Gun



Aluminium Quick Change Gun



Die Sets for Brake & Air Conditioning Hoses



Bluetooth



Die Storage Panel EVO

S CRIMP 240 EVO

PROFESSIONAL WORKSHOP
BENCHTOP

KEY FEATURES

Crimp force of up to 240 tonnes for hoses up to 2"

Easy to use and robust

Radial die movement

High crimping force

Extensive range of dies to suit crimping of hydraulic hoses

Easy set up and maintenance

Fast and reliable

Model shown equipped with SCE control panel

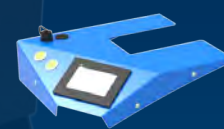
CONTROL OPTIONS AVAILABLE ON REQUEST



SC



SCE



SCS

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 2" max.

4ws: 2" max.

6ws: 1" max.

CRIMP RANGE

4 - 76 mm (0.157 - 2.992")

CRIMP FORCE

240 t

OPENING WITH DIES

+38 mm (+1.496")

COMPLETE OPENING

118 mm (4.645")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62,
66, 70

*Indicative capacities depending on hose and fitting type

NOISE LEVEL

<70 dB A

MOTOR

4.0 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

765 x 400 x 650 mm

(30 x 16 x 26")

NET WEIGHT

165 kg (364 lb)

OPTIONAL



Maintenance Kit



Marking Dies



Die Storage Panel



Die Storage Table



Electrical Footswitch



Quick Change Gun



Aluminium Quick Change Gun



Mechanical Backstop



Die Sets for Brake & Air Conditioning Hoses



Bluetooth



Die Storage Panel EVO

S CRIMP 350 EVO / S CRIMP 350 L

FULL SERVICE WORKSHOP
BENCHTOP; VERY HIGH CRIMP FORCE



KEY FEATURES

Crimp force of up to 350 tonnes for hoses up to 3"

Easy to use and robust

Automatic maintenance alerts

Groove for 90° long drop fittings

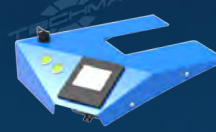
Also available as S CRIMP 350 L with 4.0 kW motor

Model shown equipped with SCS control panel

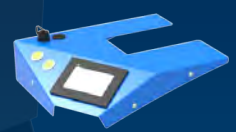
CONTROL OPTIONS AVAILABLE ON REQUEST



SC



SCE



SCS

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.

Textile / Suction Hose: 4" max.

4ws: 2" max.

6ws: 2" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

350 t

OPENING WITH DIES

+54 mm (+2.125")

COMPLETE OPENING

180 mm (7.086")

MASTER DIE LENGTH

115 mm (4.523")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62,
66, 70, 73, 76

NOISE LEVEL

<70 dB A

MOTOR

5.5 kW / 4 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

765 x 400 x 750 mm

(30 x 16 x 30")

NET WEIGHT

262 kg (578 lb)

TECHNICAL FEATURES

- Automatic maintenance alerts
- Cylinder protection against dust - durable design
- Also available as S CRIMP 350 EVO L with 4.0 kW Motor

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Marking Dies



Die Storage Panel



Die Storage Table



Electrical Footswitch



Quick Change Gun



Aluminium Quick Change Gun



Mechanical Backstop



Die Sets for Brake & Air Conditioning Hoses



Bluetooth



Die Storage Panel EVO

S CRIMP 420 EVO

ASSEMBLING FOR FIELD REPAIR
BENCHTOP CRIMP MACHINE

KEY FEATURES

- High crimping force of 420 tonnes
- Robust design for transport and operation in harsh environments
- Protected cylinders for trouble-free operation in high dust environments
- Large opening suitable for large bore hoses
- Easy maintenance due to foam pads and dust collector
- Model shown equipped with SC control panel

CONTROL OPTIONS AVAILABLE ON REQUEST



TECHNICAL SPECIFICATIONS

CAPACITY*

6ws: 3" max.

Industrial: 4" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

420 t

OPENING WITH DIES

+48 mm (+1.9 inch)

COMPLETE OPENING

178 mm (7.0 inch)

MASTER DIE LENGTH

120 mm (4.724 inch)

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 62, 66, 70, 73, 76

NOISE LEVEL

<70 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

765 x 500 x 800 mm

(30 x 20 x 32")

PACKAGING

745 x 1150 x 945 mm

(29 x 45 x 37")

NET WEIGHT

395 kg (871 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Marking Dies



Die Storage Panel



Die Storage Table



Electrical Footswitch



Quick Change Gun



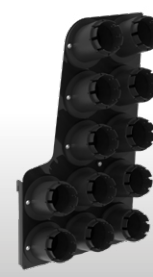
Aluminium Quick Change Gun



Die Sets for Brake & Air Conditioning Hoses



Bluetooth



Die Storage Panel EVO

S CRIMP 450

ASSEMBLING FOR FIELD REPAIR
BENCHTOP CRIMP MACHINE

KEY FEATURES

- High crimp force (450 tonnes)
- Large opening
- Wide family of dies for industrial hoses
- Long master dies
- Robust - designed for harsh environments
- Low noise level
- Easy die set-up with ergonomic gun
- Metallic guard for the set stop

TECHNICAL SPECIFICATIONS

CAPACITY*

6ws: 3" max.

Industrial: 4" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

450 t

OPENING WITH DIES

+70 mm (+2.755")

COMPLETE OPENING

197 mm (7.755")

MASTER DIE LENGTH

140 mm (5.512")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62,
66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

830 x 775 x 1450 mm

(33 x 31 x 57")

PACKAGING

1120 x 1020 x 1770 mm

(44 x 40 x 70")

NET WEIGHT

720 kg (1587 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Die Storage Panel



Die Storage Table

Quick Change
Gun

Marking Dies

Aluminium Quick
Change GunDie Sets for Brake
& Air Conditioning
Hoses

Electrical Footswitch

V CRIMP 137

FIELD SERVICE & MOBILE WORKSHOP
MOBILE VAN

KEY FEATURES

- Robust and compact design
- Lightweight
- High crimping speed
- Suitable also for 90° elbow fittings
- Cylinder protection
- Remote head mounting option possible



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1¼" max.

4ws: 1¼" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

100 mm (3.937")

MASTER DIE LENGTH

75 mm (2.952")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51

NOISE LEVEL

72 dB A

MOTOR

2.0 kW

VOLTAGES

12 V

24 V

DIMENSIONS

650 x 550 x 610 mm

(26 x 22 x 24")

PACKAGING

800 x 600 x 830 mm

(31 x 24 x 33")

NET WEIGHT

103 kg (227 lb)

GROSS WEIGHT

120 kg (265 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel

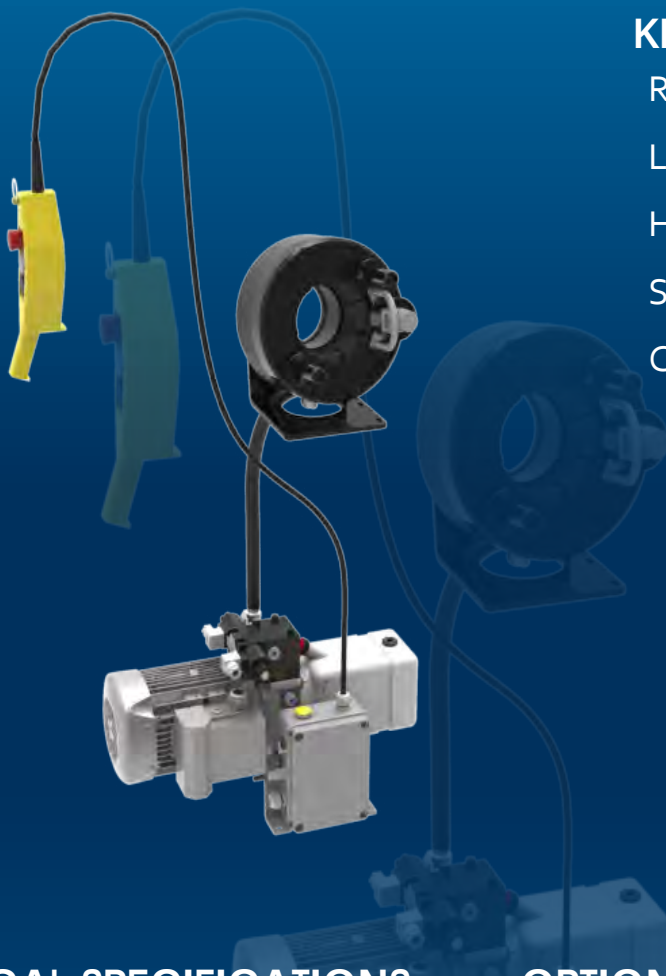


Marking Dies

Die Sets for Brake
& Air Conditioning
Hoses

Battery & Charger

V CRIMP 137 L

FIELD SERVICE & MOBILE WORKSHOP
MOBILE VAN

KEY FEATURES

Robust and compact design

Lightweight

High crimping speed

Suitable also for 90° elbow fittings

Cylinder protection

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1¼" max.

4ws: 1¼" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

100 mm (3.937")

MASTER DIE LENGTH

75 mm (2.952")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51

NOISE LEVEL

72 dB A

*Indicative capacities depending on hose and fitting type

MOTOR

2.0 kW

VOLTAGES

12 V

24 V

DIMENSIONS

250 x 320 x 300 mm

(10 x 13 x 12")

PACKAGING

800 x 600 x 830 mm

(31 x 24 x 33")

NET WEIGHT

86 kg (190 lb)

GROSS WEIGHT

102 kg (225 lb)

TECHNICAL FEATURES

Dimensions of power pack:
440 x 320 x 320 mm
(17 x 13 x 13")

OPTIONAL



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies

Die Sets for Brake
& Air Conditioning
Hoses

Front Die Storage



Battery & Charger

V CRIMP 240

FIELD SERVICE & MOBILE WORKSHOP
MOBILE VAN

KEY FEATURES

- Robust design
- Ergonomic micrometer
- High crimping speed
- Radial movement of the dies
- Cylinder protection
- Remote head mounting option possible

TECHNICAL SPECIFICATIONS

CAPACITY*

- 2wb: 2" max.
- 4ws: 2" max.
- 6ws: 1" max.

CRIMP RANGE

4 - 76 mm (0.157 - 2.992")

CRIMP FORCE

240 t

OPENING WITH DIES

+38 mm (+1.496")

COMPLETE OPENING

118 mm (4.646")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62,
66, 70

NOISE LEVEL

72 dB A

MOTOR

2.0 kW

VOLTAGES

- 12 V
- 24 V
- 220/240 V, 3Ph, 50 Hz
- 380/415 V, 3Ph, 50 Hz
- 208/240 V, 3Ph, 60 Hz
- 380/415 V, 3Ph, 60 Hz

DIMENSIONS

650 x 550 x 670 mm
(26 x 22 x 26")

PACKAGING

800 x 600 x 830 mm
(31 x 24 x 33")

NET WEIGHT

145 kg (320 lb)

GROSS WEIGHT

180 kg (397 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies

Die Sets for Brake
& Air Conditioning
Hoses

Front Die Storage



Battery & Charger

V CRIMP 240 L

FIELD SERVICE & MOBILE WORKSHOP
MOBILE VAN

KEY FEATURES

- Robust design
- Ergonomic micrometer
- High crimping speed
- Radial movement of the dies
- Cylinder protection

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 2" max.

4ws: 2" max.

6ws: 1" max.

CRIMP RANGE

4 - 76 mm (0.157 - 2.992")

CRIMP FORCE

240 t

OPENING WITH DIES

+38 mm (+1.496")

COMPLETE OPENING

118 mm (4.646")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62,
66, 70

NOISE LEVEL

72 dB A

TECHNICAL FEATURES

Dimensions of power pack:

440 x 320 x 320 mm (17 x 13 x 13")

*Indicative capacities depending on hose and fitting type

MOTOR

2.0 kW

VOLTAGES

12 V

24 V

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

320 x 360 x 350 mm

(13 x 13.5 x 14")

PACKAGING

800 x 600 x 830 mm

(31 x 24 x 33")

NET WEIGHT

130 kg (287 lb)

GROSS WEIGHT

180 kg (397 lb)

OPTIONAL



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies

Die Sets for Brake
& Air Conditioning
Hoses

Front Die Storage



Battery & Charger

Ergonomic
Micrometer

V CRIMP 350

FIELD SERVICE & MOBILE / CONTAINER WORKSHOP
MOBILE VAN

KEY FEATURES

- Robust design
- Large opening
- High crimping force
- Ergonomic micrometer
- High crimping speed
- Radial movement of the dies
- Cylinder protection
- Remote head mounting option possible

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.
4ws: 2" max.
6ws: 2" max.
Textile / Suction Hose: 4"

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

350 t

OPENING WITH DIES

+54 mm (+2.125")

COMPLETE OPENING

180 mm (7.086")

MASTER DIE LENGTH

115 mm (4.528")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62,
66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

2.0 kW

VOLTAGES

12 V
24 V
220/240 V, 3Ph, 50 Hz
380/415 V, 3Ph, 50 Hz
208/240 V, 3Ph, 60 Hz
380/415 V, 3Ph, 60 Hz

DIMENSIONS

650 x 550 x 750 mm
(26 x 22 x 30")

PACKAGING

800 x 600 x 830 mm
(31 x 24 x 33")

NET WEIGHT

210 kg (463 lb)

GROSS WEIGHT

260 kg (573 lb)

SAFETY REMARK

Possible limitations in case
of double elbow fittings

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies

Die Sets for Brake
& Air Conditioning
Hoses

Front Die Storage



Battery & Charger

P CRIMP 140

ASSEMBLING FOR MASS PRODUCTION
STAND TYPE CRIMP MACHINE, SCS SYSTEM



KEY FEATURES

- Safe Crimp System (SCS) control
- Large production capacity (small/medium bore)
- Low noise level
- Precise
- Robust
- Easy die set-up with ergonomic gun

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1¼" max.

4ws: 1¼" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

140 t

OPENING WITH DIES

+45 mm (+1.772")

COMPLETE OPENING

125 mm (4.921")

MASTER DIE LENGTH

80 mm (3.150")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48

NOISE LEVEL

<69 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

DIMENSIONS

890 x 810 x 1390 mm

(35 x 32 x 55")

PACKAGING

1120 x 1020 x 1770 mm

(44 x 40 x 70")

NET WEIGHT

675 kg (1488 lb)

*Indicative capacities depending on hose and fitting type

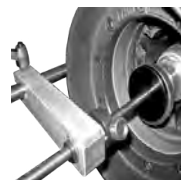
OPTIONAL



Aluminium Quick Change Gun



Electrical Footswitch



Mechanical Backstop



Mirror



Back View Camera

P CRIMP 320

ASSEMBLING FOR MASS PRODUCTION
STAND TYPE CRIMP MACHINE, SCS SYSTEM

KEY FEATURES

- High crimp force
- Large opening
- Safe Crimp System (SCS) control
- Wide family of dies for industrial hoses
- Robust structure
- Fast and ergonomic
- Low noise level
- Easy die-set up with ergonomic gun

STANDARD



OPTIONAL



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.
4ws: 2" max.
6ws: 2" max.
Textile & Suction Hose: 4" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

320 t

OPENING WITH DIES

+80 mm (+3.149")

COMPLETE OPENING

207 mm (8.149")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36,
39, 42, 45, 48, 51, 57, 62, 66,
70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

5.5 kW / 7.5 kW (Fast Version)

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

1240 x 995 x 1615 mm

(49 x 39 x 64")

PACKAGING

1400 x 1100 x 1960 mm

(55 x 43 x 77")

NET WEIGHT

2000 kg (4409 lb)

GROSS WEIGHT

2300 kg (5071 lb)

*Indicative capacities depending on hose and fitting type

P CRIMP 480

ASSEMBLING FOR MASS PRODUCTION
STAND TYPE CRIMP MACHINE, SCS SYSTEM



KEY FEATURES

- High crimp force
- Large opening
- Safe Crimp System (SCS) control
- Wide family of dies for industrial hoses
- Long master dies
- Robust
- Low noise level
- Easy die set-up with ergonomic gun

STANDARD



TECHNICAL SPECIFICATIONS

CAPACITY*

6ws: 3" max.

Textile & Suction Hose: 4" max.

CRIMP RANGE

4 - 160 mm (0.157 - 6.299")

CRIMP FORCE

480 t

OPENING WITH DIES

+85 mm (+3.346")

COMPLETE OPENING

212 mm (8.346")

MASTER DIE LENGTH

125 mm (4.921")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 62, 66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

1300 x 900 x 1700 mm

(51 x 35 x 67")

PACKAGING

1400 x 1100 x 1960 mm

(55 x 43 x 77")

NET WEIGHT

2200 kg (4850 lb)

GROSS WEIGHT

2430 kg (5357 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



XL CRIMP 800

ASSEMBLING FOR LARGE BORE HOSES
STAND TYPE CRIMP MACHINE, SCS CONTROL



KEY FEATURES

- Designed for heavy duty large bore hydraulic hoses
- High power and speed
- Ergonomically designed for large bore hoses
- Safe Crimp System (SCS) for maximum reliability during the crimping process
- Large opening up to 8"
- Long master dies
- Very high crimping force

STANDARD



Electrical Footswitch



Hose Support



SCS Safe Crimp System

OPTIONAL



Quick Change Gun



Die Storage Panel



Back View Camera

TECHNICAL SPECIFICATIONS

CAPACITY*

- 4ws: 4" max.
- 6ws: 3" max.
- Industrial: 6"

CRIMP RANGE

4 - 230 mm (0.157 - 9.055")

CRIMP FORCE

800 t

OPENING WITH DIES

+100 mm (+3.937")

COMPLETE OPENING

347 mm (13.661")

MASTER DIE LENGTH

180 mm (7.087")

NOISE LEVEL

< 70 dB A

MOTOR

7.5 kW

VOLTAGES

380/415 V, 3Ph, 50 Hz

DIMENSIONS

1400 x 1400 x 2060 mm
(55 x 55 x 81")

NET WEIGHT

4300 kg (9480 lb)

GROSS WEIGHT

5000 kg (11023 lb)

TECHNICAL FEATURES

- Machine platform equipped with rollers to support the hose at working height (1100 mm) in order to handle large bore hoses more easily
- Supplied as standard: Intermediate dies 250/130

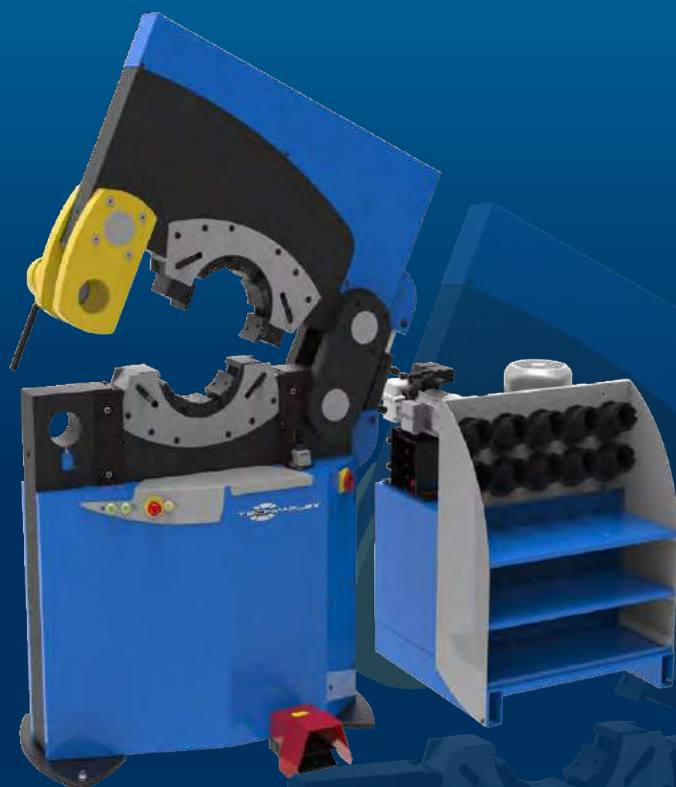
*Indicative capacities depending on hose and fitting type

XL CRIMP 320

PESO 320
XXL WORKSHOP

KEY FEATURES

- Unique on market
- Lateral opening
- No limit on end connection diameter
- Easy to use
- Separated power pack
- Integrated safety system



TECHNICAL SPECIFICATIONS

CAPACITY*

Industrial: 6"

CRIMP RANGE

4 - 230 mm (0.157 - 9.055")

CRIMP FORCE

320 t

OPENING WITH DIES

+55 mm (+2.165")

COMPLETE OPENING

260 mm (10.236")

LATERAL OPENING

247 mm (9.724")

MASTER DIE LENGTH

125 mm (4.921")

MOTOR

5.5 kW

VOLTAGES

230 V, 3 Ph

400 V, 3 Ph

MACHINE DIMENSIONS

1265 x 680 x 1800 mm

(50 x 27 x 71")

POWER PACK DIMENSIONS

890 x 800 x 1050 mm

(35 x 31 x 41")

MACHINE WEIGHT

1700 kg (3748 lb)

POWER PACK WEIGHT

400 kg (882 lb)

TECHNICAL FEATURES

-Die sizes available upon request

STANDARD



Electrical Footswitch



Die Storage

*Indicative capacities depending on hose and fitting type

XL CRIMP 400

PE 280
XXL WORKSHOP

KEY FEATURES

- High crimping force
- Ergonomic operation
- Economic solution
- Large opening
- Robust
- Easy set up
- Versatile
- Adjustable crimping working position



STANDARD



Remote Control



Ergonomic Micrometer

TECHNICAL SPECIFICATIONS

CAPACITY*

Industrial: 6"

CRIMP RANGE

4 - 210 mm (0.157 - 8.268")

CRIMP FORCE

400 t

OPENING WITH DIES

+50 mm (+1.969")

COMPLETE OPENING

285 mm (11.221")

MASTER DIE LENGTH

150 mm (5.906")

MOTOR

5.5 kW

VOLTAGES

230 V, 3 Ph

400 V, 3 Ph

DIMENSIONS

1100 x 900 x 1550 mm

(43 x 35 x 61")

WEIGHT

750 kg (165 lbs)

TECHNICAL FEATURES

-Die sizes available upon request

OPTIONAL

Electrical
Footswitch

*Indicative capacities depending on hose and fitting type

XL CRIMP 450-200

XXL WORKSHOP

KEY FEATURES

High crimp force (450 tonnes)

Large opening

Wide family of dies for industrial hoses

Long master dies

Robust - designed for harsh environments

Low noise level

Easy die set-up with ergonomic gun

Metallic guard for the set stop

Separated crimping head allowing flexible workshop arrangements



TECHNICAL SPECIFICATIONS

CAPACITY*

Industrial: 4" & 6"

CRIMP RANGE

4 - 180 mm (0.157 - 7.087")

CRIMP FORCE

450 t

OPENING WITH DIES

+70 mm (+2.755")

COMPLETE OPENING

230 mm (9.055")

MASTER DIE LENGTH

125 mm (4.921")

STANDARD DIES

15, 18, 21, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 62, 66, 70, 73, 76;

Extra die sets: up to 180 mm;
Die sizes available on request

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

830 x 775 x 1450 mm

(33 x 31 x 57")

PACKAGING

1120 x 1020 x 1770 mm

(44 x 40 x 70")

NET WEIGHT

450 kg (992 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL



Die Storage Panel



Die Storage Table



Quick Change Gun



Marking Dies



Aluminium Quick Change Gun



Die Sets for Brake & Air Conditioning Hoses



Electrical Footswitch

PE 350

8" HOSE CRIMPER



KEY FEATURES

High crimping force

Large opening for hoses up to 8" with #150 flanges

Bottom master die is fixed for ease of crimping large hoses

Diameter adjustment is controlled by a numerical vernier and pressure gauge (no electronics)

STANDARD



SCS Safe Crimp System

TECHNICAL SPECIFICATIONS

CAPACITY*

Industrial: 8"

MAX CRIMPING DIAMETER

300 mm (11.811")
(with special dies)

CRIMP FORCE

400 t

OPENING WITH DIES

+ 125mm (4.921")

COMPLETE OPENING

350 mm (13.779")

MAXIMUM DIE LENGTH

140 mm (5.512")

GROSS WEIGHT

2900 kg (6393 lb)

TECHNICAL FEATURES

-Die sizes available upon request

OPTIONAL



Aluminium Quick Change Gun



Quick Change Gun



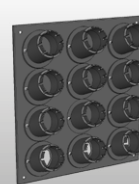
Electrical Footswitch



Mirror



Back View Camera



Die Storage Panel

*Indicative capacities depending on hose and fitting type

XL CRIMP 550/XL CRIMP 550-16

XXL WORKSHOP



KEY FEATURES

- Very large opening
- Fixed bottom die
- Long dies available
- High crimping force
- Symmetric machine
- Low working height
- Ergonomic
- Safe Crimp System (SCS)
- Step crimping capability with SCS

STANDARD



SCS Safe Crimp System



Die Storage

TECHNICAL SPECIFICATIONS

	XL CRIMP 550	XL CRIMP 550-16
CAPACITY*	Industrial: 12"	Industrial: 16"
CRIMP FORCE	550 t	550 t
COMPLETE OPENING	490 mm (19.291")	660 mm (25.984")
OPENING WITH DIES	+130 mm (+5.118")	+160 mm (6.299")
MASTER DIE LENGTH	200 mm (7.874")	200 mm (7.874")
MOTOR	5.5 kW	5.5 kW
VOLTAGES	230 V, 3 Ph 400 V, 4 Ph	230 V, 3 Ph 400 V, 4 Ph
MACHINE DIMENSIONS	1300 x 1050 x 2230 mm (35 x 41 x 88")	1450 x 1100 x 2300 mm (57 x 43 x 91")
POWER PACK DIMENSIONS	800 x 790 x 1650 mm (31 x 31 x 65")	800 x 790 x 1650 mm (31 x 31 x 65")
MACHINE WEIGHT	4000 kg (8818 lb)	4300 kg (9480 lb)
POWER PACK WEIGHT	500 kg (1102 lb)	500 kg (1102 lb)
TECHNICAL FEATURES	Die sizes available upon request	

*Indicative capacities depending on hose and fitting type

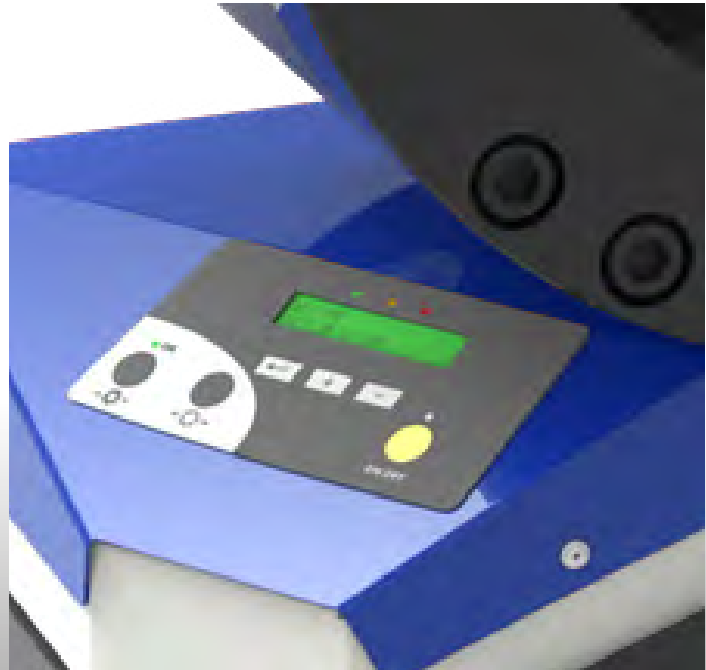
ACCESSORIES AND TOOLS

SAFE CRIMP (SC) SMART CONTROL PANEL

A basic smart control panel, which includes maintenance functions essential for keeping the machine in good condition.

Maintenance functions include:

- **2 Counters:** 1 daily counter and 1 machine cycle counter
- **3 LED Indicator Lights:** 1 for daily maintenance, 1 for advanced maintenance and 1 for expert maintenance
- **Semi-automatic function:** The semi-automatic opening is ideal for serial assemblies as it can be adjusted specifically to allow the fitting to pass through the dies with minimal clearance, saving energy by reducing the cycle time.



SAFE CRIMP ELECTRICAL PANEL (SCE)

A modern touch screen with electronic buttons, which includes maintenance functions essential for keeping the machine in good condition.

Maintenance functions include:

- **Functions of the Safe Crimp Panel**
- **Electronic micrometer** with the ability to save up to 25 configurations and automatic die selection



ACCESSORIES AND TOOLS

SAFE CRIMP SYSTEM



Benefits of Safe Crimp System control for hose assembly activity:

- Friendly and easy setting of crimping parameters including:
 - ✓ Pre-set of crimp Ø calibration to compensate ferrule elastic rebound
 - ✓ Reminder of dies to be used
 - ✓ Easy automatic opening setting
- Storage of recurrent and customised crimp recipes: favourite crimp assemblies:
 - ✓ Short cuts for faster setting
 - ✓ No crimp Ø re-adjusting
 - ✓ Possibility to download your customised recipes by USB port and save on separate computer (CSV file)
- Production counter for batch quantity control:
 - ✓ Quality monitoring by: Automatic crimp Ø check (Only available on 7" screen)
 - ✓ Continuous crimp pressure measurement (Option on 4.5" screen)
 - ✓ Crimping pressure and count control for mistake proofing assembly (Option 4.5" screen)
- Operator identification (Log in / log out)
- Maintenance Warnings



S TEST BENCH 2000 L

TEST BENCH, PROOF PRESSURE & CERTIFY
STAND TYPE MACHINE

KEY FEATURES

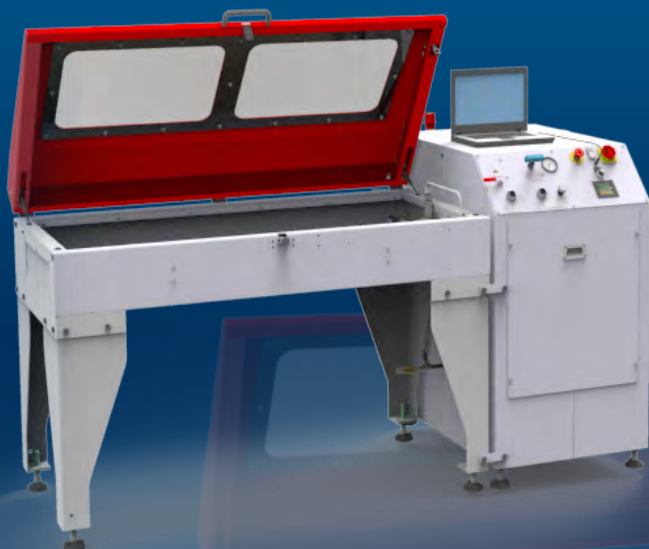
Easy to use and robust

Safe: Steel Compartment,
polycarbonate transparent window
and metal mesh

Large testing area for up to 6 hoses

Pallet loading with a forklift

Variable pressure up to 2000 bar



Model shown L (small tank)

STANDARD



Power Unit M



Power Unit E

TECHNICAL SPECIFICATIONS

INDICATIVE CAPACITY

1200 mm (48")

HOSE CONNECTION

6 maximum

AIR CONSUMPTION

100 NI/min

OPENING/CLOSING TIME

10-14 seconds

MAX PRESSURE

2000 bar (29000 psi)

INNER TANK CAPACITY

1700 x 790 x 200 mm
(67 x 31 x 8")

DIMENSIONS (PANEL)

700 x 1200 x 1220 mm
(28 x 47 x 48")

PACKAGING (TANK)

1600 x 1200 x 1280 mm
(63 x 47 x 50")

PACKAGING (PANEL)

1000 x 1200 x 1280 mm
(39 x 47 x 50")

WEIGHT

430 kg (948 lb)

NET WEIGHT

500 kg (1102 lb)

TECHNICAL FEATURES

-Minimum compressed air
input 8.5 bar (123 psi)

FEATURES AND OPTIONS

DISPLAY FEATURES

- M** Gauge measurement display
- E** Numerical measurement display with USB
connection for computer report and light

FURTHER OPTIONS

- Autonomous filling pump
- Air blowing system for both models

S TEST BENCH 2000 XL E / ISD

TEST BENCH, PROOF PRESSURE & CERTIFY
STAND TYPE MACHINE

KEY FEATURES

Easy to use and robust

Safe: Steel Compartment,
polycarbonate transparent window
and metal mesh

Large testing area for up to 6 hoses

Pallet loading with a forklift

Variable pressure up to 2000 bar



Model shown XL ISD

TECHNICAL SPECIFICATIONS

INDICATIVE CAPACITY

1200 mm (48")

HOSE CONNECTION

6 maximum

AIR CONSUMPTION

100 NI/min

OPENING/CLOSING TIME

10-14 seconds

MAX PRESSURE

2000 bar (29000 psi)

INNER TANK CAPACITY

1400 x 900 x 600 mm
(55 x 35 x 24")

DIMENSIONS (PANEL)

700 x 1200 x 1220 mm
(28 x 47 x 48")

PACKAGING (TANK)

1600 x 1200 x 1280 mm
(63 x 47 x 50")

PACKAGING (PANEL)

1000 x 1200 x 1280 mm
(39 x 47 x 50")

WEIGHT

600 kg (1323 lb)

NET WEIGHT

500 kg (1102 lb)

TECHNICAL FEATURES

- Minimum compressed air input 8.5 bar (123 psi)
- Minimum test pressure 250 bar (3626 psi), with low pressure option 50 bar (725 psi) (only for XL ISD)

FEATURES AND OPTIONS

STANDARD OPTIONS

XL ISD:

- Light included
- Touch screen panel
- Printer
- Optional low pressure pump

XL E:

- Light included
- Numerical measurement display with USB connection for computer report.

FURTHER OPTIONS

- Autonomous filling pump
- Air blowing system for both models

TUBE APPLICATIONS



POSSIBLE APPLICATIONS

ECO VERSION - after-market manufacturers

PRO VERSION - OEM manufacturers



Tube stacking



Tube reduction
before drawing



Assembling



Geometrical
deformation



Calibration



Insulator



Cement Rods

Activities:

Greenhouse, scaffolding,
urban furniture, playground
equipment, hand rails,
mechanical construction,
furniture, etc.

AVAILABLE OPTIONS



Mechanical Set
Stop*



Crimp Heads



Special Hydraulic
Power Pack



Oil Cooling
System



Foot Pedal



Central Greasing
System

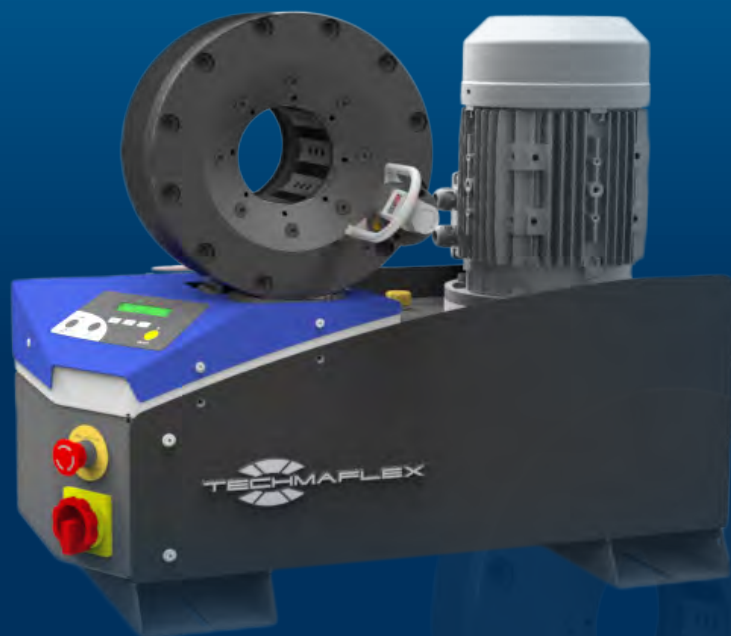


Computer**

*Accuracy and repeatability optimized

**Pressure and diameters controls, data storage to save recipes,
assembly by step, alert maintenance

TUBCRIMP 108 ECO



KEY FEATURES

- Compact
- Low-noise technology
- Easy adjustment
- Visibility
- Ergonomics
- Rapid change of tools
- Smart control panel
- Radial movement
- Precise positioning of the tools

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 66 mm (0.157 - 2.598")

CRIMP FORCE

130 t

COMPLETE OPENING

108 mm (4.252")

OPENING WITH DIES

+28 mm (1.102")

MASTER DIE LENGTH

104 mm (4.094")

DIAMETER WITH CLOSED MASTER DIES

80 mm (3.150")

MOTOR

4 kW

PUMP FLOW

9 L/min

CYCLE TIME

10 s

MAX WORKING PRESSURE

280 bar (4061 psi)

VOLUME RATIO OF CHAMBERS

8

NOISE LEVEL

68 dB A

DIMENSIONS

765 x 400 x 750 mm
(30 x 16 x 30")

WEIGHT (WITH OIL)

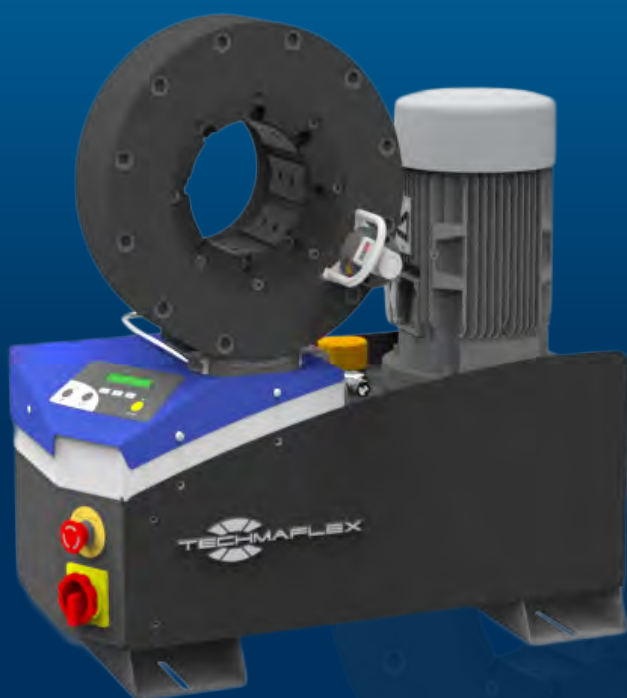
165 kg (364 lb)

OPTIONAL



Special Die Sets
(upon request)

TUBCRIMP 158 ECO



KEY FEATURES

- Compact
- Low-noise technology
- Easy adjustment
- Visibility
- Ergonomics
- Rapid change of tools
- Smart control panel
- Radial movement
- Precise positioning of the tools

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 110 mm (0.157 - 4.331")

CRIMP FORCE

190 t

COMPLETE OPENING

158 mm (6.220")

OPENING WITH DIES

+28 mm (1.102")

MASTER DIE LENGTH

125 mm (4.921")

DIAMETER WITH CLOSED MASTER DIES

130 mm (5.118")

MOTOR

4 kW

PUMP FLOW

9 L/min

CYCLE TIME

15 s

MAX WORKING PRESSURE

280 bar (4061 psi)

VOLUME RATIO OF CHAMBERS

9

NOISE LEVEL

68 dB A

DIMENSIONS

765 x 400 x 750 mm
(30 x 16 x 30")

WEIGHT (WITH OIL)

262 kg (578 lb)

OPTIONAL



Special Die Sets
(upon request)

TUBCRIMP 108 PRO



KEY FEATURES

- Computer with pressure control
- Foot pedal included
- Silent pump
- Radial movement
- Precise positioning of the tools
- Rapid change of tools

STANDARD



Electrical Footswitch

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 66 mm (0.157 - 2.598")

CRIMP FORCE

115 t

COMPLETE OPENING

108 mm (4.252")

OPENING WITH DIES

+28 mm (1.102")

MASTER DIE LENGTH

104 mm (4.094")

DIAMETER WITH CLOSED MASTER DIES

80 mm (3.150")

MOTOR

5.5 kW

PUMP FLOW

16 L/min

CYCLE TIME

6 s

MAX WORKING PRESSURE

250 bar (3626 psi)

VOLUME RATIO OF CHAMBERS

8

NOISE LEVEL

65 dB A

DIMENSIONS

1000 x 840 x 1200 mm
(39 x 33 x 47")

WEIGHT (WITH OIL)

410 kg (904 lb)

OPTIONAL



Special Die Sets
(upon request)

TUBCRIMP 158 PRO



KEY FEATURES

- Computer with pressure control
- Foot pedal included
- Silent pump
- Radial movement
- Precise positioning of the tools
- Rapid change of tools

STANDARD



Electrical Footswitch

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 110 mm (0.157 - 4.331")

CRIMP FORCE

170 t

COMPLETE OPENING

156 mm (6.141")

OPENING WITH DIES

+28 mm (1.102")

MASTER DIE LENGTH

125 mm (4.921")

DIAMETER WITH CLOSED MASTER DIES

130 mm (5.118")

MOTOR

5.5 kW

PUMP FLOW

16 L/min

CYCLE TIME

9 s

MAX WORKING PRESSURE

250 bar (3626 psi)

VOLUME RATIO OF CHAMBERS

9

NOISE LEVEL

65 dB A

DIMENSIONS

1000 x 840 x 1200 mm
(39 x 33 x 47")

WEIGHT (WITH OIL)

450 kg (992 lb)

OPTIONAL



Special Die Sets
(upon request)

TUBCRIMP 260 HP



KEY FEATURES

- Computer with pressure control
- Foot pedal included
- Silent pump
- Radial movement
- Precise positioning of the tools
- Rapid change of tools

STANDARD



Electrical Footswitch

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 110 mm (0.157 - 4.331")

CRIMP FORCE

260 t

COMPLETE OPENING

156 mm (6.142")

OPENING WITH DIES

+26 mm (1.024")

MASTER DIE LENGTH

125 mm (4.921")

DIAMETER WITH CLOSED MASTER DIES

130 mm (5.118")

MOTOR

5.5 kW

PUMP FLOW

16 L/min

CYCLE TIME

14 s

MAX WORKING PRESSURE

250 bar (3626 psi)

VOLUME RATIO OF CHAMBERS

6.8

NOISE LEVEL

65 dB A

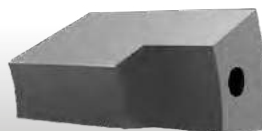
DIMENSIONS

1000 x 840 x 1300 mm
(39 x 33 x 51")

WEIGHT (WITH OIL)

600 kg (1323 lb)

OPTIONAL



Special Die Sets
(upon request)

TUBCRIMP 660 HP



KEY FEATURES

- Computer with pressure control
- Foot pedal included
- Silent pump
- Radial movement
- Precise positioning of the tools
- Crimp strength
- Long master dies

STANDARD

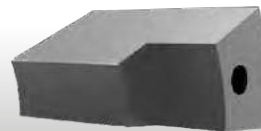


Electrical Footswitch

TECHNICAL SPECIFICATIONS

CRIMP RANGE	CYCLE TIME
10 - 180 mm (0.394 - 7.087")	30 s
CRIMP FORCE	MAX WORKING PRESSURE
660 t	320 bar (4641 psi)
COMPLETE OPENING	VOLUME RATIO OF CHAMBERS
225 mm (8.858")	2.95
OPENING WITH DIES	NOISE LEVEL
+25 mm (0.984")	66 dB A
MASTER DIE LENGTH	DIMENSIONS
230 mm (9.055")	1000 x 840 x 1370 mm (39 x 33 x 54")
DIAMETER WITH CLOSED MASTER DIES	WEIGHT (WITH OIL)
200 mm (7.874")	940 kg (2072 lb)
MOTOR	
5.5 kW	
PUMP FLOW	
16 L/min	

OPTIONAL



Special Die Sets
(upon request)

TUBCRIMP 1700 HP

KEY FEATURES

- Foot pedal included
- Silent pump
- Crimp strength
- Long master dies
- Through passing head



TECHNICAL SPECIFICATIONS

CRIMP RANGE

40 - 315 mm (1.575- 12.402")

CRIMP FORCE

1700 t

COMPLETE OPENING

360 mm (14.173")

OPENING WITH DIES

+30 mm (1.181")

MASTER DIE LENGTH

275 mm (10.827")

DIAMETER WITH CLOSED MASTER DIES

310 mm (12.205")

MOTOR

5.5 kW

PUMP FLOW

16 L/min

CYCLE TIME

33 s

MAX WORKING PRESSURE

320 bar (4641 psi)

VOLUME RATIO OF CHAMBERS

1.26

NOISE LEVEL

66 dB A

MACHINE DIMENSIONS

960 x 1400 x 1400 mm
(38 x 55 x 55")

POWERPACK DIMENSIONS

600 x 1950 x 1200 mm
(24 x 77 x 47")

WEIGHT (WITH OIL)

200 kg (441 lb)

OPTIONAL



Special Die Sets
(upon request)

AUTOMOTIVE APPLICATIONS



POSSIBLE APPLICATIONS



Air Spring



Part calibration - shock absorbers, pulleys



A/C, brake hoses, control cables



Automotive pipe



Airbag inflators

AVAILABLE OPTIONS



Mechanical Set Stop



Crimp Heads



Special Hydraulic Power Pack



Foot Pedal



Central Greasing System



Oil Cooling System



Computer**

*Accuracy and repeatability optimized

**Pressure and diameters controls, data storage to save recipes, assembly by step, alert maintenance

N CRIMP 70/80

PEP 108/158
EXPERT SERVICE LINE



KEY FEATURES

- Easy to use
- Accurate
- Robust die holder system
- Automatic opening
- High speed
- Large opening
- Large capacity
- Available with 6 master dies
- Easy and precise positioning of fitting support

STANDARD



Ergonomic Micrometer

TECHNICAL SPECIFICATIONS

	N CRIMP 70	N CRIMP 80
CAPACITY*	1 1/2"	3"
CRIMP RANGE	4 - 60 mm (0.157 - 2.362")	4 - 110 mm (0.157 - 4.331")
CRIMP FORCE	70 t	80 t
COMPLETE OPENING	108 mm (4.252")	156 mm (6.142")
OPENING WITH DIES	+28 mm (1.102")	+28 mm (1.102")
MASTER DIE LENGTH	100 mm (3.937")	125 mm (4.921")
MOTOR*	3 kW	4 kW
VOLTAGES	230V, 3Ph 400V, 3Ph	230V, 3Ph 400V, 3Ph
DIMENSIONS	724 x 950 x 11700 mm (29 x 37 x 46")	724 x 950 x 11700 mm (29 x 37 x 46")
PACKAGING	1120 x 1020 x 1770 mm (44 x 40 x 70")	1120 x 1020 x 1770 mm (44 x 40 x 70")
NET WEIGHT	270 kg (595 lb)	340 kg (750 lb)

- For nut crimping die sets see page 87

*Indicative capacities depending on the hose and fitting type

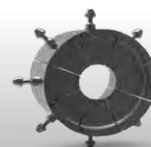
OPTIONAL



Electrical Footswitch



Automatic Central Greasing Pump



Pre-Crimping Die Sets

AUTOCRIMP 106/108/158 PRO V

AIRBAG, PART CALIBRATION,
SHOCK ABSORBERS, PULLEYS

KEY FEATURES

Autocrimp 106

- Pneumatic or hydraulic power
- Compact head for easy integration into a production line
- Robust components for heavy series
- Low maintenance
- High Cpk / Cmk performances

Autocrimp 108/158 PRO V

- Accuracy
- Mechanical set stop
- Robust
- Silent pump
- Radial movement
- Precise positioning of the tools
- Rapid change of tools
- Light barrier

OPTIONAL



Special Die Sets
(upon request)

TECHNICAL SPECIFICATIONS

	AUTOCRIMP 106	AUTOCRIMP 108	AUTOCRIMP 158 PRO V
CRIMP RANGE	4 - 66 mm (0.157 - 2.598")	4 - 66 mm (0.157 - 2.598")	4 - 110 mm (0.157 - 4.331")
CRIMP FORCE	40 t	115 t	170 t
COMPLETE OPENING	108 mm (4.252")	108 mm (4.252")	156 mm (6.142")
OPENING WITH DIES	+28 mm (1.102")	+28 mm (1.102")	+28 mm (1.102")
MASTER DIE LENGTH	104 mm (4.094")	104 mm (4.094")	125 mm (4.921")
DIAMETER WITH CLOSED MASTER DIES	80 mm (3.150")	80 mm (3.150")	130 mm (5.118")
MOTOR*	4 kW	4 kW	5.5 kW
PUMP FLOW*	9 L/min	9 L/min	16 L/min
CYCLE TIME*	2 - 10 s	10 s	9 s
MAX WORKING PRESSURE	160 bar (2321 psi)	250 bar (3626 psi)	250 bar (3626 psi)
VOLUME RATIO OF CHAMBERS	-	8	9
NOISE LEVEL	65 dB A	65 dB A	65 dB A

* Pneumatic or hydraulic power according to customer's specifications

AUTOCRIMP 8.25 PRO

TO8 25
A/C, COMPOSITE HOSES



KEY FEATURES

Ideal for composite (rubber hose and tube) assemblies

High Cpk / Cmk performances

Slim design (120 mm)

Designed for intensive OEM production

Possibility to order head only for integration into fully automated production line

TECHNICAL SPECIFICATIONS

OPTIONAL

CRIMP RANGE

4 - 40 mm (0.157 - 1.575")

CRIMP FORCE

20 t

COMPLETE OPENING

55 mm (2.165")

MAX CRIMPING STROKE

10 mm (0.394")

MASTER DIE LENGTH

50 mm (1.969")

DIAMETER WITH CLOSED MASTER DIES

50 mm (1.969")

MOTOR

3 kW

PUMP FLOW

30 L/min

CYCLE TIME

3.6 s

MAX WORKING PRESSURE

160 bar (2321 psi)

VOLUME RATIO OF CHAMBERS

2

NOISE LEVEL

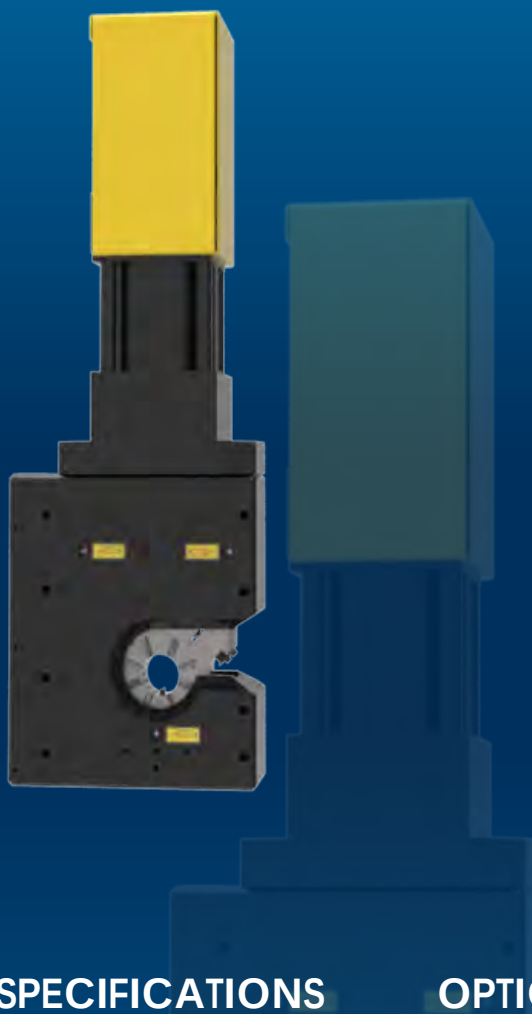
65 dB A



Special Die Sets
(upon request)

TO8 25 HEAD

ASSEMBLY HEAD
A/C, COMPOSITE HOSES



KEY FEATURES

Ideal for composite (rubber hose and tube) assemblies

High Cpk / Cmk performances

Slim design (120 mm)

Designed for intensive OEM production

Possibility to order head only for integration into fully automated production line

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 40 mm (0.157 - 1.575")

CRIMP FORCE

20 t

COMPLETE OPENING

55 mm (2.165")

MAX CRIMPING STROKE

10 mm (0.394")

MASTER DIE LENGTH

50 mm (1.969")

DIAMETER WITH CLOSED MASTER DIES

50 mm (1.969")

PUMP FLOW

30 L MAX

CYCLE TIME

3.6 s / 30L min

MAX WORKING PRESSURE

160 bar (2321 psi)

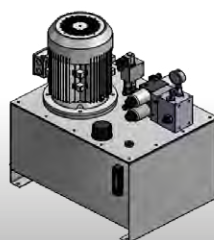
VOLUME RATIO OF CHAMBERS

2

OPTIONAL



Special Die Sets
(upon request)



Special Hydraulic
Power Pack

POP 106 - AUTOCRIMP 106-108-158

ASSEMBLY HEAD
AIRBAG

KEY FEATURES

Pneumatic or hydraulic power

Compact head for easy integration
into a production line

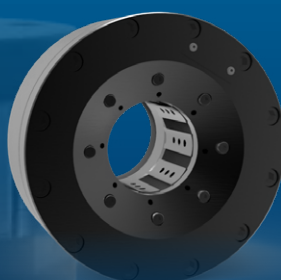
Robust components for heavy series

Low maintenance

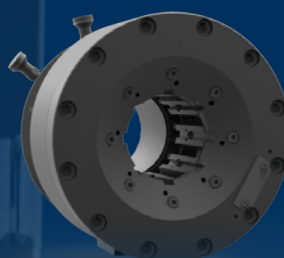
High Cpk / Cmk performances



AUTOCRIMP 106



AUTOCRIMP 108



AUTOCRIMP 158

TECHNICAL SPECIFICATIONS

CRIMP RANGE

4 - 66 mm (0.157 - 2.598")

CRIMP FORCE

40 t

COMPLETE OPENING

108 mm (4.252")

OPENING WITH DIES

+28 mm (1.102")

MASTER DIE LENGTH

104 mm (4.094")

DIAMETER WITH CLOSED
MASTER DIES

80 mm (3.150")

POWER SOURCE

Hydraulic or pneumatic

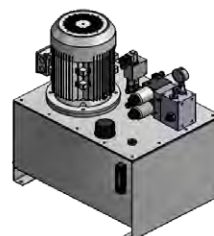
CYCLE TIME

2 - 10 s

MAX WORKING PRESSURE

160 bar (2321 psi)

OPTIONAL

Special Die Sets
(upon request)Special Hydraulic
Power PackMechanical Set
Stop

H CRIMP 80

PG. 21

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 06 - LENGTH 56 MM	6	06-08
DIE SET N. 08 - LENGTH 56 MM	8	08-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-43
KIT 6 DIES HCRIMP80 (N.15 TO N.30)	-	-

H CRIMP 110

PG. 22

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 06 - LENGTH 56 MM	6	06-08
DIE SET N. 08 - LENGTH 56 MM	8	08-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-39
KIT 6 DIES HCRIMP ₁₁₀ (N.15 TO N.30)	-	-

H CRIMP 137

PG. 23

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-07
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-10
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-33
DIE SET N. 33 - LENGTH 70 MM	33	33-36
DIE SET N. 36 - LENGTH 75 MM	36	36-39
DIE SET N. 39 - LENGTH 70 MM	39	39-42
DIE SET N. 42 - LENGTH 70 MM	42	42-45
DIE SET N. 45 - LENGTH 70 MM	45	45-48
DIE SET N. 48 - LENGTH 70 MM	48	48-51
DIE SET N. 51 - LENGTH 75 MM	51	51-57
KIT 4 DIES HCRIMP ₁₃₇ (N.15 TO N.33)	-	-
KIT 5 DIES HCRIMP ₁₃₇ (N.15 TO N.39)	-	-
KIT 6 DIES HCRIMP ₁₃₇ (N.15 TO N.39)	-	-
KIT 7 DIES HCRIMP ₁₃₇ (N.15 TO N.39)	-	-
KIT 9 DIES HCRIMP ₁₃₇ (N.15 TO N.45)	-	-
KIT 10 DIES HCRIMP ₁₃₇ (N.15 TO N.48)	-	-
KIT 13 DIES HCRIMP ₁₃₇ (N.15 TO N.51)	-	-

S CRIMP 137 EVO R

PG. 24

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-07
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 8 - LENGTH 56 MM	8	08-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-33
DIE SET N. 33 - LENGTH 70 MM	33	33-36
DIE SET N. 36 - LENGTH 75 MM	36	36-39
DIE SET N. 39 - LENGTH 70 MM	39	39-42
DIE SET N. 42 - LENGTH 70 MM	42	42-45
DIE SET N. 45 - LENGTH 70 MM	45	45-48
DIE SET N. 48 - LENGTH 70 MM	48	48-51
DIE SET N. 51 - LENGTH 75 MM	51	51-57
KIT 4 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.33)	-	-
KIT 5 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.39)	-	-
KIT 10 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.48)	-	-
KIT 9 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.48)	-	-
KIT 6 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.39)	-	-
KIT 13 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.51)	-	-

S CRIMP 137 EVO

PG. 25

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-07
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 8 - LENGTH 56 MM	8	08-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-33
DIE SET N. 33 - LENGTH 70 MM	33	33-36
DIE SET N. 36 - LENGTH 75 MM	36	36-39
DIE SET N. 39 - LENGTH 70 MM	39	39-42
DIE SET N. 42 - LENGTH 70 MM	42	42-45
DIE SET N. 45 - LENGTH 70 MM	45	45-48
DIE SET N. 48 - LENGTH 70 MM	48	48-51
DIE SET N. 51 - LENGTH 75 MM	51	51-57
KIT 4 DIES SCRIMP ₁₃₇ EVO (N.15 TO N.33)	-	-
KIT 5 DIES SCRIMP ₁₃₇ EVO (N.15 TO N.39)	-	-
KIT 10 DIES SCRIMP ₁₃₇ EVO (N.15 TO N.48)	-	-
KIT 9 DIES SCRIMP ₁₃₇ EVOR (N.15 TO N.48)	-	-
KIT 6 DIES SCRIMP ₁₃₇ EVO (N.15 TO N.39)	-	-
KIT 13 DIES SCRIMP ₁₃₇ EVO (N.15 TO N.51)	-	-

S CRIMP 240 EVO

PG. 26

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 100 MM	51	51-57
DIE SET N. 54 - LENGTH 100 MM	54	54-57
DIE SET N. 57 - LENGTH 100 MM	57	57-62
DIE SET N. 60 - LENGTH 100 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	62-66
DIE SET N. 66 - LENGTH 100 MM	66	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 72 - LENGTH 100 MM	72	72-80
KIT 9 DIES SCRIMP ₂₄₀ EVO (N.15 TO N.51)	-	-
KIT 11 DIES SCRIMP ₂₄₀ EVO (N.15 TO N.66)	-	-
KIT 12 DIES SCRIMP ₂₄₀ EVO (N.15 TO N.66)	-	-
KIT 17 DIES SCRIMP ₂₄₀ EVO (N.15 TO N.70)	-	-

S CRIMP 350 EVO / S CRIMP 350 L

PG. 27

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 125 MM	62	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70 *	70-72
DIE SET N. 72 - LENGTH 100 MM	72	72-73
DIE SET N. 73 - LENGTH 125 MM	73	73-76
DIE SET N. 75 - LENGTH 125 MM	75	75-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-109
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-127
KIT 13 DIES SCRIMP ₃₅₀ EVO/L (N.15 TO N.73)	-	-
KIT 19 DIES SCRIMP ₃₅₀ EVO/L (N.15 TO N.76)	-	-

S CRIMP 420 EVO

PG. 28

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	60-62
DIE SET N. 62* - LENGTH 125 MM	62*	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70*	70-72
DIE SET N. 73 - LENGTH 125 MM	73	73-76
DIE SET N. 75 - LENGTH 125 MM	75	75-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 76* - LENGTH 135 MM	76*	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-82
DIE SET N. 82 - LENGTH 135 MM	82	82-90
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 86* - LENGTH 150 MM (FOR DIAMONDSPIR 2½")	86*	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 95* - LENGTH 150 MM (FOR DIAMONDSPIR 2½")	95*	95-105
KIT 13 DIE SET SCRIMP ₄₂₀ EVO (15 TO 73)	-	-
KIT 19 DIE SET SCRIMP ₄₂₀ EVO (15 TO 76)	-	-

S CRIMP 450

PG. 29

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	62-66
DIE SET N. 62* - LENGTH 125 MM	62*	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70*	70-72
DIE SET N. 73 - LENGTH 125-28 MM, REINFORCED PIN	73	73-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 76* - LENGTH 135 MM	76*	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-82
DIE SET N. 82 - LENGTH 135 MM	82	82-90
DIE SET N. 86* - LENGTH 150 MM (FOR DIAMONDSPIR 2½")	86*	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 150 MM (FOR DIAMONDSPIR 2½")	95*	95-105
DIE SET N. 99 - LENGTH 125 MM	99	95-105
DIE SET N. 105 - LENGTH 150 MM	105	99-109
DIE SET N. 112 - LENGTH 150 MM	112	112-122
DIE SET N. 117 - LENGTH 110 MM	117	117-127
DIE SET N. 122 - LENGTH 130 MM, REINFORCED PIN	122	122-130
KIT 13 DIE SET SCRIMP450EVO (15 TO 73)	-	-
KIT 19 DIE SET SCRIMP450EVO (15 TO 76)	-	-

V CRIMP 137

PG. 30

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-10
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-33
DIE SET N. 33 - LENGTH 70 MM	33	33-36
DIE SET N. 36 - LENGTH 75 MM	36	36-39
DIE SET N. 39 - LENGTH 70 MM	39	39-42
DIE SET N. 42 - LENGTH 70 MM	42	42-45
DIE SET N. 45 - LENGTH 70 MM	45	45-48
DIE SET N. 48 - LENGTH 70 MM	48	48-51
DIE SET N. 51 - LENGTH 75 MM	51	51-57
KIT 6 DIES VCRIMP ₁₃₇ (N.15 TO N.39)	-	-
KIT 9 DIES VCRIMP ₁₃₇ (N.15 TO N.48)	-	-
KIT 10 DIES VCRIMP ₁₃₇ (N.15 TO N.48)	-	-
KIT 13 DIES VCRIMP ₁₃₇ (N.15 TO N.51)	-	-

V CRIMP 137 L

PG. 31

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 8 - LENGTH 56 MM	8	08-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 56 MM	24	24-27
DIE SET N. 27 - LENGTH 56 MM	27	27-30
DIE SET N. 30 - LENGTH 56 MM	30	30-33
DIE SET N. 33 - LENGTH 70 MM	33	33-36
DIE SET N. 36 - LENGTH 75 MM	36	36-39
DIE SET N. 39 - LENGTH 70 MM	39	39-42
DIE SET N. 42 - LENGTH 70 MM	42	42-45
DIE SET N. 45 - LENGTH 70 MM	45	45-48
DIE SET N. 48 - LENGTH 70 MM	48	48-51
DIE SET N. 51 - LENGTH 75 MM	51	51-57
KIT 6 DIES VCRIMP _{137L} (N.15 TO N.39)	-	-
KIT 9 DIES VCRIMP _{137L} (N.15 TO N.48)	-	-
KIT 10 DIES VCRIMP _{137L} (N.15 TO N.48)	-	-
KIT 13 DIES VCRIMP _{137L} (N.15 TO N.51)	-	-

V CRIMP 240

PG. 32

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	17-18
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 100 MM	51	51-57
DIE SET N. 54 - LENGTH 100 MM	54	54-57
DIE SET N. 57 - LENGTH 100 MM	57	57-62
DIE SET N. 60 - LENGTH 100 MM	60	60-62
DIE SET N. 62 - LENGTH 100 MM	62	62-66
DIE SET N. 66 - LENGTH 100 MM	66	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 72 - LENGTH 100 MM	72	72-80
KIT 9 DIES VCRIMP ₂₄₀ (N.15 TO N.51)	-	-
KIT 11 DIES VCRIMP ₂₄₀ (N.15 TO N.66)	-	-
KIT 12 DIES VCRIMP ₂₄₀ (N.15 TO N.66)	-	-
KIT 17 DIES VCRIMP ₂₄₀ (N.15 TO N.70)	-	-

V CRIMP 240 L

PG. 33

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 100 MM	51	51-57
DIE SET N. 54 - LENGTH 100 MM	54	54-57
DIE SET N. 57 - LENGTH 100 MM	57	57-62
DIE SET N. 62 - LENGTH 100 MM	62	62-66
DIE SET N. 66 - LENGTH 100 MM	66	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
KIT 9 DIES VCRIMP _{240L} (N.15 TO N.51)	-	-
KIT 11 DIES VCRIMP _{240L} (N.15 TO N.66)	-	-
KIT 12 DIES VCRIMP _{240L} (N.15 TO N.66)	-	-
KIT 17 DIES VCRIMP _{240L} (N.15 TO N.70)	-	-

V CRIMP 350

PG. 34

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	17-18
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 125 MM	62	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70*	70-72
DIE SET N. 73 - LENGTH 125 MM	73	73-76
DIE SET N. 75 - LENGTH 125 MM	75	75-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-109
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-127
KIT 12 DIES VCRIMP ₃₅₀ (N.15 TO N.73)	-	-
KIT 13 DIES VCRIMP ₃₅₀ (N.15 TO N.73)	-	-
KIT 19 DIES VCRIMP ₃₅₀ (N.15 TO N.76)	-	-

V CRIMP 350 L

PG. 34

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 14 - LENGTH 56 MM	14	14-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	17-18
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 100 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 100 MM	57	57-62
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 62 - LENGTH 100 MM	62	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 73 - LENGTH 125 MM	73	73-76
DIE SET N. 75 - LENGTH 125 MM	75	75-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-109
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-127
KIT 12 DIES VCRIMP240L (N.15 TO N.66)	-	-
KIT 17 DIES VCRIMP240L (N.15 TO N.70)	-	-

P CRIMP 140

PG. 35

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 9 - LENGTH 56 MM	9	09-10
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 70 MM	12	12-15
DIE SET N. 14 - LENGTH 70 MM	14	14-15
DIE SET N. 15 - LENGTH 70 MM	15	15-18
DIE SET N. 17 - LENGTH 70 MM	17	17-18
DIE SET N. 18 - LENGTH 70 MM	18	18-21
DIE SET N. 20 - LENGTH 70 MM	20	20-21
DIE SET N. 21 - LENGTH 70 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 70 MM	27	27-30
DIE SET N. 30 - LENGTH 70 MM	30	30-33
DIE SET N. 33 - LENGTH 70 MM	33	33-36
DIE SET N. 36 - LENGTH 75 MM	36	36-39
DIE SET N. 39 - LENGTH 70 MM	39	39-42
DIE SET N. 42 - LENGTH 70-28 MM	42	42-45
DIE SET N. 45 - LENGTH 70 MM	45	45-48
DIE SET N. 48 - LENGTH 70 MM	48	48-51
DIE SET N. 51 - LENGTH 75 MM	51	51-57
KIT 10 DIES PCRIMP ₁₄₀ (N.15 TO N.48)	-	-
KIT 12 DIES PCRIMP ₁₄₀ (N.15 TO N.48)	-	-

P CRIMP 320

PG. 36

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 90 MM	10	10-12
DIE SET N. 12 - LENGTH 90 MM	12	12-15
DIE SET N. 14 - LENGTH 90 MM	14	14-15
DIE SET N. 15 - LENGTH 70 MM	15	15-18
DIE SET N. 17 - LENGTH 90 MM	17	17-18
DIE SET N. 18 - LENGTH 70 MM	18	18-21
DIE SET N. 20 - LENGTH 90 MM	20	20-21
DIE SET N. 21 - LENGTH 90 MM	21	21-24
DIE SET N. 24 - LENGTH 90 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 95 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 100 MM	51	51-57
DIE SET N. 54 - LENGTH 100 MM	54	54-57
DIE SET N. 57 - LENGTH 100 MM	57	57-62
DIE SET N. 60 - LENGTH 100 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	62-66
DIE SET N. 66 - LENGTH 100 MM	66	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 73 - LENGTH 120 MM	73	73-76
DIE SET N. 76 - LENGTH 120 MM	76	76-86
DIE SET N. 80 - LENGTH 100 MM	80	80-86
DIE SET N. 86 - LENGTH 100-65 MM	86	86-90
DIE SET N. 90 - LENGTH 100 MM, REINFORCED PIN	90	90-95
DIE SET N. 95 - LENGTH 100 MM, REINFORCED PIN	95	95-105
DIE SET N. 99 - LENGTH 100 MM	99	99-109
DIE SET N. 112 - LENGTH 100 MM	112	112-117
DIE SET N. 117 - LENGTH 100 MM	117	117-122
DIE SET N. 122 - LENGTH 100 MM	122	122-127
KIT 13 DIES PCRIMP ₃₂₀ (N.15 TO N.73)	-	-
KIT 19 DIES PCRIMP ₃₂₀ (N.15 TO N.76)	-	-

P CRIMP 480

PG. 37

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 90 MM	10	10-12
DIE SET N. 12 - LENGTH 90 MM	12	12-15
DIE SET N. 14 - LENGTH 90 MM	14	14-15
DIE SET N. 15 - LENGTH 90 MM	15	15-18
DIE SET N. 17 - LENGTH 90 MM	17	17-18
DIE SET N. 18 - LENGTH 90 MM	18	18-21
DIE SET N. 20 - LENGTH 90 MM	20	20-21
DIE SET N. 21 - LENGTH 90 MM	21	21-24
DIE SET N. 24 - LENGTH 90 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 100 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	62-66
DIE SET N. 62* - LENGTH 125 MM	62*	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 110 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70*	70-72
DIE SET N. 73 - LENGTH 125-28 MM, REINFORCED PIN	73	73-76
DIE SET N. 76 - LENGTH 135 MM	76	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 82 - LENGTH 135 MM	82	82-90
DIE SET N. 86 - LENGTH 150 MM	86	86-90
DIE SET N. 86 - LENGTH 125-48 MM	86	
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 150 MM	95	95-105
DIE SET N. 95 - LENGTH 125-48 MM	95	
DIE SET N. 99 - LENGTH 125 MM, REINFORCED PIN	99	99-105
DIE SET N. 105 - LENGTH 150 MM	105	105-112
DIE SET N. 112 - LENGTH 150 MM	112	112-122
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 130 MM, REINFORCED PIN	122	122-130
DIE SET N. 130 - LENGTH 145 MM	130	130-140
KIT 13 DIES PCRIMP480 (N.15 TO N.73)	-	-
KIT 19 DIES PCRIMP480 (N.15 TO N.76)	-	-

XL CRIMP 800

PG. 38

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 90 MM	12	12-15
DIE SET N. 15 - LENGTH 90 MM	15	15-18
DIE SET N. 17 - LENGTH 90 MM	17	17-18
DIE SET N. 18 - LENGTH 90 MM	18	18-21
DIE SET N. 20 - LENGTH 90 MM	20	20-21
DIE SET N. 21 - LENGTH 90 MM	21	21-24
DIE SET N. 24 - LENGTH 90 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	62-66
DIE SET N. 62* - LENGTH 125 MM	62*	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 110 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70*	70-72
DIE SET N. 73 - LENGTH 125-28 MM, REINFORCED PIN	73	73-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 76* - LENGTH 135 MM	76*	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 82 - LENGTH 135 MM	82	82-90
DIE SET N. 86 - LENGTH 150 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 150 MM	95	95-105
DIE SET N. 105 - LENGTH 180 MM	105	105-112
DIE SET N. 112 - LENGTH 150 MM	112	112-122
DIE SET N. 130 - LENGTH 180 MM	130	130-140
KIT 13 DIES XLCRIMP800 (N.15 TO N.73)	-	-
KIT 17 DIES XLCRIMP800 (N.39 TO N.130)	-	-
KIT 18 DIES XLCRIMP800 (N.39 TO N.130)	-	-

- OTHER DIMENSIONS UPON REQUEST

XL CRIMP 320

PG. 39

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 73 - LENGTH 125 MM	73	73-80
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 84 - LENGTH 125 MM	84	86-90
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-106
DIE SET N. 106 - LENGTH 125 MM	106	106-112
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-125
DIE SET N. 125 - LENGTH 125 MM	125	125-128
DIE SET N. 128 - LENGTH 125 MM	128	128-130
DIE SET N. 130 - LENGTH 125 MM	130	130-140
DIE SET N. 135 - LENGTH 125 MM	135	135-145
DIE SET N. 150 - LENGTH 125 MM	150	150-160
DIE SET N. 156 - LENGTH 125 MM	156	156-166
DIE SET N. 158 - LENGTH 125 MM	158	158-168
DIE SET N. 165 - LENGTH 125 MM	165	165-185
DIE SET N. 175 - LENGTH 125 MM	175	175-195
DIE SET N. 181 - LENGTH 125 MM	181	181-201
DIE SET N. 185 - LENGTH 125 MM	185	185-205
DIE SET N. 188 - LENGTH 125 MM	188	188-208
DIE SET N. 190 - LENGTH 125 MM	190	190-210

- OTHER DIMENSIONS UPON REQUEST

XL CRIMP 400

PG. 40

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	36-39
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 66 - LENGTH 125 MM	66	66-70
DIE SET N. 73 - LENGTH 125 MM	73	73-80
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-112
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-130
DIE SET N. 130 - LENGTH 150 MM	130	130-140
DIE SET N. 136 - LENGTH 150 MM	136	136-146
DIE SET N. 146 - LENGTH 150 MM	146	146-156
DIE SET N. 156 - LENGTH 150 MM	156	156-166
DIE SET N. 166 - LENGTH 150 MM	166	166-176
DIE SET N. 176 - LENGTH 150 MM	176	176-186
DIE SET N. 186 - LENGTH 150 MM	186	186-196
DIE SET N. 196 - LENGTH 150 MM	196	196-206

- OTHER DIMENSIONS UPON REQUEST

XL CRIMP 450-200

PG. 41

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 4 - LENGTH 56 MM	4	04-05
DIE SET N. 6 - LENGTH 56 MM	6	06-08
DIE SET N. 7 - LENGTH 56 MM	7	07-08
DIE SET N. 8 - LENGTH 56 MM	8	08-09
DIE SET N. 10 - LENGTH 56 MM	10	10-12
DIE SET N. 12 - LENGTH 56 MM	12	12-15
DIE SET N. 15 - LENGTH 56 MM	15	15-18
DIE SET N. 17 - LENGTH 56 MM	17	17-18
DIE SET N. 18 - LENGTH 56 MM	18	18-21
DIE SET N. 20 - LENGTH 56 MM	20	20-21
DIE SET N. 21 - LENGTH 56 MM	21	21-24
DIE SET N. 24 - LENGTH 70 MM	24	24-27
DIE SET N. 27 - LENGTH 90 MM	27	27-30
DIE SET N. 30 - LENGTH 90 MM	30	30-33
DIE SET N. 33 - LENGTH 90 MM	33	33-36
DIE SET N. 36 - LENGTH 90 MM	36	36-39
DIE SET N. 39 - LENGTH 90 MM	39	39-42
DIE SET N. 42 - LENGTH 90 MM	42	42-45
DIE SET N. 45 - LENGTH 100 MM	45	45-48
DIE SET N. 48 - LENGTH 100 MM	48	48-51
DIE SET N. 51 - LENGTH 110 MM	51	51-57
DIE SET N. 54 - LENGTH 110 MM	54	54-57
DIE SET N. 57 - LENGTH 110 MM	57	57-62
DIE SET N. 60 - LENGTH 110 MM	60	60-62
DIE SET N. 62 - LENGTH 110 MM	62	62-66
DIE SET N. 62* - LENGTH 125 MM	62*	62-66
DIE SET N. 66 - LENGTH 110 MM	66	66-70
DIE SET N. 66* - LENGTH 125 MM	66*	66-70
DIE SET N. 70 - LENGTH 100 MM	70	70-72
DIE SET N. 70* - LENGTH 125 MM	70*	70-72
DIE SET N. 73 - LENGTH 125-28 MM, REINFORCED PIN	73	73-76
DIE SET N. 76 - LENGTH 125 MM	76	76-86
DIE SET N. 76* - LENGTH 135 MM	76*	76-86
DIE SET N. 80 - LENGTH 125 MM	80	80-82
DIE SET N. 82 - LENGTH 135 MM	82	82-90
DIE SET N. 86* - LENGTH 150 MM (FOR DIAMONDSPIR 2½")	86*	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 150 MM (FOR DIAMONDSPIR 2½")	95*	95-105
DIE SET N. 99 - LENGTH 125 MM	99	95-105
DIE SET N. 105 - LENGTH 150 MM	105	99-109
DIE SET N. 112 - LENGTH 150 MM	112	112-122
DIE SET N. 117 - LENGTH 110 MM	117	117-127
DIE SET N. 122 - LENGTH 130 MM, REINFORCED PIN	122	122-130
KIT 13 DIE SET XLCRIMP ₄₅₀₋₂₀₀ (15 TO 73)	-	-
KIT 19 DIE SET XLCRIMP ₄₅₀₋₂₀₀ (15 TO 76)	-	-

- OTHER DIMENSIONS UPON REQUEST

PE 350

PG. 42

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 73 - LENGTH 125 MM	73	73-80
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-112
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-130
DIE SET N. 130 - LENGTH 140 MM, REINFORCED PIN	130	130-150
DIE SET N. 169 - LENGTH 140 MM, REINFORCED PIN	169	169-189
DIE SET N. 182 - LENGTH 130 MM, REINFORCED PIN	182	182-202
DIE SET N. 240 - LENGTH 130 MM, REINFORCED PIN	240	240-260

- OTHER DIMENSIONS UPON REQUEST

XL CRIMP 550/XL CRIMP 550-16 PG. 43

DESCRIPTION	N°	CRIMP RANGE
DIE SET N. 73 - LENGTH 125 MM	73	73-80
DIE SET N. 80 - LENGTH 125 MM	80	80-86
DIE SET N. 86 - LENGTH 125 MM	86	86-90
DIE SET N. 90 - LENGTH 125 MM	90	90-95
DIE SET N. 95 - LENGTH 125 MM	95	95-105
DIE SET N. 99 - LENGTH 125 MM	99	99-112
DIE SET N. 112 - LENGTH 125 MM	112	112-117
DIE SET N. 117 - LENGTH 125 MM	117	117-122
DIE SET N. 122 - LENGTH 125 MM	122	122-130
DIE SET N. 130 - LENGTH 200 MM	130	130-140
DIE SET N. 140 - LENGTH 200 MM	140	140-150
DIE SET N. 150 - LENGTH 200 MM	150	150-160
DIE SET N. 156 - LENGTH 200 MM	156	156-166
DIE SET N. 160 - LENGTH 200 MM	160	160-180
DIE SET N. 165 - LENGTH 200 MM	165	165-185
DIE SET N. 170 - LENGTH 200 MM	170	170-190
DIE SET N. 176 - LENGTH 200 MM	176	176-196
DIE SET N. 178 - LENGTH 200 MM	178	178-198
DIE SET N. 180 - LENGTH 200 MM	180	180-200
DIE SET N. 200 - LENGTH 200 MM	200	200-220
DIE SET N. 215 - LENGTH 200 MM	215	215-235
DIE SET N. 225 - LENGTH 200 MM	225	225-245
DIE SET N. 230 - LENGTH 200 MM	230	230-250
DIE SET N. 235 - LENGTH 200 MM	235	235-255
DIE SET N. 250 - LENGTH 200 MM	250	250-270
DIE SET N. 260 - LENGTH 200 MM	260	260-280
DIE SET N. 265 - LENGTH 200 MM	265	265-285
DIE SET N. 280 - LENGTH 200 MM	280	280-300
DIE SET N. 282 - LENGTH 200 MM	282	282-302
DIE SET N. 285 - LENGTH 200 MM	285	285-305
DIE SET N. 290 - LENGTH 200 MM	290	290-310
DIE SET N. 308 - LENGTH 200 MM	308	308-328
DIE SET N. 317 - LENGTH 200 MM	317	317-337
DIE SET N. 330 - LENGTH 200 MM	330	330-350
DIE SET N. 340 - LENGTH 200 MM	340	340-360

- OTHER DIMENSIONS UPON REQUEST

N CRIMP 70

PG. 58

DESCRIPTION
SET OF NUT CRIMPING DIES N.12 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.14 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.16 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.19 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.22 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.26 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.30 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.34 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.39 PEP 108 (N CRIMP)
SET OF NUT CRIMPING DIES N.45 PEP 108 (N CRIMP)

N CRIMP 80

PG. 58

DESCRIPTION
SET OF NUT CRIMPING DIES N.12 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.14 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.16 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.19 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.22 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.26 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.30 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.34 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.39 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.45 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.51 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.57 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.63 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.69 PEP 158 (N CRIMP)
SET OF NUT CRIMPING DIES N.73 PEP 158 (N CRIMP)



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Manuli Hydraulics France SAS - Techmaflex
26 avenue de la Vertonne , 44120 VERTOU, FRANCE
Tel. +33 (0)2 40 03 05 01
Email: info@techmaflex.com