

Center Hole CYLINDERS RT SERIES

17½-100 Ton Single- Acting, Spring-Return & Double-Acting

Ideal for pulling and pressing.

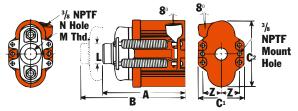


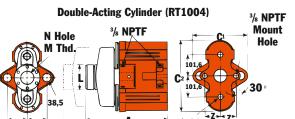
- A proven design; used throughout industry for over 40 years.
- Cylinders withstand full "dead-end" loads.
- Compact design; ideal for applications in which space is limited.
- Basic head can be changed from a tapped hole to plain hole by simply changing insert. (See page 41)
- Pistons have "Power Tech" treatment for corrosion and abrasion resistance.

RT 1004

RT 302







| Double-Acting Cylinder (RT1004) | | | | | | | |
|---------------------------------|---|--------------|--------|------|----------------------------|-------------------------|--|
| *95 | | fole Thd. | 3/s NP | TF - | 101,6 C2 101,6 101,6 | 3/s NP1 Moun Hole | |
| A | В | C1 | C2 | L | M | N Z | |

700 BAR

| | | | | | Α | В | CI | G2 | L | IVI | N | L | | | 100 | |
|---------|---------|----------|-------|------------------|---------|--------|-------|-------|-------|-------------------------------------|--------|----------|--------|---------|--------|--------|
| | | | | | Re- | Ex | Out- | Out- | Load | Load | Center | Mounting | | Cyl. | Metric | |
| Cyl. | | | Oil | | tracted | tended | side | side | Сар | Сар | Hole | Hole | Mounti | ng Eff. | Tons | |
| Capacit | y Strok | ce Order | Cap |). | Height | Height | Dia. | Dia. | Dia. | Thread | Dia. | Location | Hole | Area | at 700 | Weight |
| (Tons) | (mm) | No. | (cm | l ³) | (mm) | (mm) | (mm) | (mm) | (mm) | (in.) | (mm) | (mm) | (mm) | (cm²) | bar | (kg) |
| Push | | | Push | Return | | | | | | | | | | | | |
| 17,5 | 50,8 | RT172 | 116 | - | 174,6 | 225,4 | 95,3 | 146,1 | 44,5 | 1-8 | 27,0 | 38,1 | 8,7 | 22,8 | 16,1 | 6,6 |
| 30 | 63,5 | RT302 | 258 | - | 214,3 | 277,8 | 108,0 | 190,5 | 57,2 | 1 ¹ /4-7 | 32,9 | 46,0 | 11,9 | 40,5 | 28,5 | 12,8 |
| 50 | 76,2 | RT503 | 482 | - | 268,3 | 344,5 | 149,2 | 238,1 | 73,0 | 1 ⁵ /8-5 ¹ /2 | 42,5 | 60,3 | 16,7 | 63,3 | 44,5 | 25,4 |
| 100 | 123,8 | RT1004** | 1.583 | 1.037 | 384,2 | 508,0 | 266,7 | 336,6 | 120,7 | 2 ¹ /2-8 | 65,1 | 73,0 | 19,8 | 124,1* | 87,3 | 72,6 |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |

- * Push side only.
- ** The RT1004 has a bypass when full stroke is reached, preventing over-pressurization of the cylinder.

NOTE: Each cylinder complete with threaded cylinder head insert, cylinder half coupler and cylinder attaching screws.

