

HYDRAULIC ACCESSORIES





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Hoses

Polyurethane Rubber Non-Conductive

- 3/8" NPTF fittings on both ends.
- Operating pressure is 700 bar.
- All comply with SAE 100R10 standard.

HYDRAULIC ACCESSORIES

A Non-conductive hose

For applications requiring electrical isolation by the hose, non-conductive hose has a leakage factor of less than 50 microamperes, considered a safe level of conductivity by SAE standards. The covering is polyurethane and colored orange for easy identification as non-conductive hose. The covering is not perforated, preventing moisture from entering the hose and affecting its overall conductivity. All non-conductive hoses have a minimum burst pressure of 2.800 bar.

B Rubber hose

6 spiral (R13 specification) rated hose reinforced with two braids of high tensile steel wire and have a tool 4:1 safety factor. The rubber covering is oil and weather resistant.

C Polyurethane hose

Made with Nylon core and then one braid of Aramid and one braid of wire reinforcement with a orange polyurethane cover (Conductive). 4:1 safety factor standard 700 bar WP / 2800 bar BP.

D Hydraulic hose assembly

No. 9764E - Hose assembly consisting of 9767E (1,8 m hose), 6,4mm I.D. polyurethane with 9798 hose half coupler and 9800 dust cap.

No. 9754 - Hose assembly consisting of 9756 (1,8 m hose), 6,4 mm I.D. rubber with 9798 hose half coupler and 9800 dust cap.



The figures show the relative effect two styles of hose can have on return time. Actual times may vary.

CYLINDER RETURN TIME		
	No. 9769E 3,1 m Hose 6,4 mm I.D.	No. 9781E 3,1 m Hose 9,5 mm I.D.
Cylinder		
C2514C	51 sec.	14 sec.
C556C	1 min., 30 sec.	24 sec.
C5513C	4 min., 12 sec.	59 sec.
C10010C	6 min., 56 sec.	1 min., 3 sec.

ORDERING INFORMATION

Hose Type	Hose I.D.	Hose Length	Burst Rating	Order No.	Hose Type	Hose I.D.	Hose Length	Burst Rating	Order No.
Polyurethane	6,4 mm	0,6 m	2 800 bar	9765E	Rubber, Wire-braid	6,4 mm	2,4 m	2 800 bar	9757E
Polyurethane	6,4 mm	0,9 m	2 800 bar	9766E	Rubber, Wire-braid	6,4 mm	3,1 m	2 800 bar	9758E
Polyurethane	6,4 mm	1,8 m	2 800 bar	9767E	Rubber, Wire-braid	6,4 mm	3,7 m	2 800 bar	9759E
Polyurethane	6,4 mm	1,8 m	2 800 bar	9764E*	Rubber, Wire-braid	6,4 mm	6,1 m	2 800 bar	9760E
Polyurethane	6,4 mm	2,4 m	2 800 bar	9768E	Rubber, Wire-braid	6,4 mm	9,1 m	2 800 bar	9761E
Polyurethane	6,4 mm	3,1 m	2 800 bar	9769E	Rubber, Wire-braid	6,4 mm	15,3 m	2 800 bar	9762E
Polyurethane	6,4 mm	3,7 m	2 800 bar	9770E	Rubber, Wire-braid	9,5 mm High Flow	0,9 m	2 800 bar	9733E
Polyurethane	6,4 mm	6,1 m	2 800 bar	9771E	Rubber, Wire-braid	9,5 mm High Flow	1,8 m	2 800 bar	9776E
Polyurethane	6,4 mm	15,3 m	2 800 bar	9772E	Rubber, Wire-braid	9,5 mm High Flow	3,1 m	2 800 bar	9777E
Polyurethane	6,4 mm	22,9 m	2 800 bar	9750E	Rubber, Wire-braid	9,5 mm High Flow	4,6 m	2 800 bar	9734E
Polyurethane	6,4 mm	30,5	2 800 bar	9751E	Rubber, Wire-braid	9,5 mm High Flow	6,1 m	2 800 bar	9778E
Polyurethane	9,5 mm High Flow	1,8 m	2 800 bar	9780E	Rubber, Wire-braid	9,5 mm High Flow	9,1 m	2 800 bar	9735E
Polyurethane	9,5 mm High Flow	3,1 m	2 800 bar	9781E	Rubber, Wire-braid	9,5 mm High Flow	12,2 m	2 800 bar	9736E
Polyurethane	9,5 mm High Flow	6,1 m	2 800 bar	9782E	Rubber, Wire-braid	9,5 mm High Flow	15,3 m	2 800 bar	9779E
Polyurethane	9,5 mm High Flow	15,3 m	2 800 bar	9783E	Non-Conductive	6,4 mm	1,8 m	2 800 bar	9773
Rubber, Wire-braid	6,5 mm	0,9 m	2 800 bar	9755E	Non-Conductive	6,4 mm	3,1 m	2 800 bar	9774
Rubber, Wire-braid	6,5 mm	1,8 m	2 800 bar	9756E	Non-Conductive	6,4 mm	6,1 m	2 800 bar	9775
Rubber, Wire-braid	6,5 mm	1,8 m	2 800 bar	9754E*					



NOTE: Polyurethane hoses not recommended for use where heat or weld splatter conditions exist.
Other lengths available on request

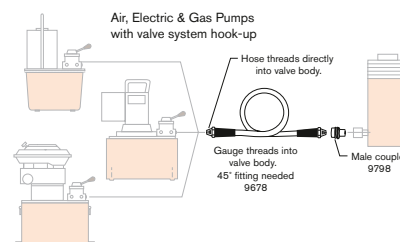
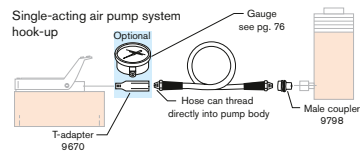
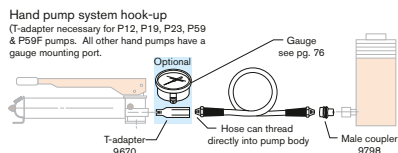
*Furnished with 9798 hose half coupler and 9800 dust cap.



Couplers

Standard & Flush-Face

HYDRAULIC ACCESSORIES



CYLINDER AND HOSE COUPLERS

Designed for use up to 700 bar with hydraulic jacks, cylinders, etc. They are the threaded union type for interchanging cylinders in seconds. Each half is valved with a precision ball for a tight shutoff when disconnected. These couplers also permit the separation of cylinders or hose from pump when at 0 psi with minimal oil loss.

No. 9795 – Complete quick coupler, 3/8" NPTF. (Includes two 9800 dust caps.)

No. 9798 – Male (hose) half coupler (includes hose half dust cap), 3/8" NPTF.

No. 9796 – Female (cylinder) half coupler with No. 9800 dust cap, 3/8" NPTF.

No. 9796-V – Same as 9796, but with Viton seals.

No. 9796-E – Same as 9796, but with EPR seals.

No. 9799 – Optional metal dust cap (hose half).

No. 9797 – Optional metal dust cap (cylinder half).

NO-SPILL, PUSH-TO-CONNECT HYDRAULIC HOSE COUPLERS

High flow, no-spill, push-to-connect couplers with locking collar and flush face designed for high pressure applications. The flush-face concept makes it easy to clean both coupler ends before connecting. Our unique push-to-connect, "dry-break" design eliminates oil spillage. The locking collar makes accidental disconnects a thing of the past. For 700 bar operation. Designed to permit high oil flow.

No. 9792 – Female (cylinder) half quick coupler only. Wt., 0.1 kg.

No. 9793 – Male (hose) half quick coupler only. Wt., 0,1 kg.

No. 9794 – Complete quick coupler (male and female). Dust caps not included.

Wt.,0,2 kg.

HYDRAULIC COUPLER DUST CAP

Dust cap fits either male or female half couplers.

No. 9800 – Dust cap. For male or female 3/8" NPTF half couplers. Wt., 0,1 kg.



Gauges

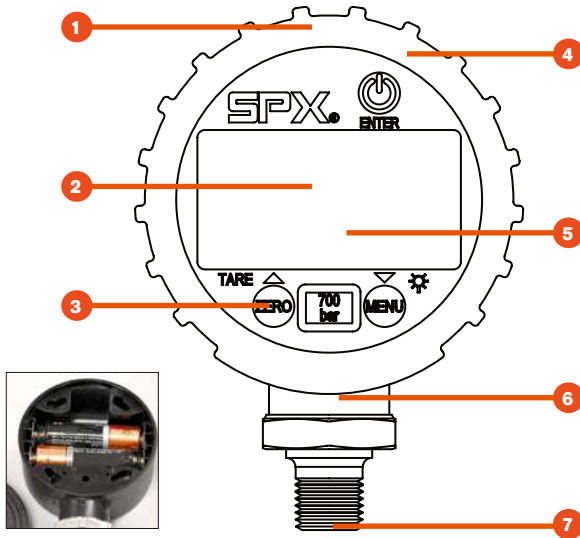
Analog & Digital

HYDRAULIC ACCESSORIES



9042DG

Technical Attributes

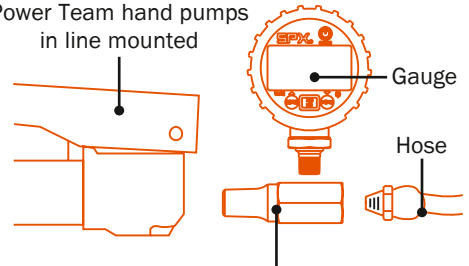


- 1 Protective rubber boot
- 2 Back-light and large 0.48 in (12.2 mm) display easy reading
- 3 Displays in multiple engineering units: psi, bar, mPa, inHg, kg/cm²
- 4 Weatherproof IP67 enclosure.
- 5 2,000 hr. life, (2) AA (LR6) batteries.
- 6 Typical Cycle Life: 10,000,000.
- 7 1/4" NPTF Male Threads.

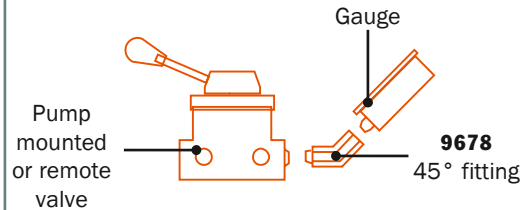


Typical Mounting Setups

Power Team hand pumps in line mounted



9670 (Tee adapter. For installing gauge between pump and hose coupling. Has 1/4" and 3/8" NPTF female and 3/8" NPTF male ports).



Digital hydraulic pressure gauge

- Digital gauge is easier to read and offers better accuracy¹ than a conventional analog gauge.
- The laser welded stainless steel sensor & socket and the IP67 weatherproof rating make this product suitable for use in even the most demanding of applications. Five pre-programmed engineering units allow technicians to read pressure in the unit of measure most applicable to the process.
- The gauge also features a bar graph display for enhance visibility.
- Includes: automatic off (battery conservation), pressure tare, minimum pressure memory and maximum pressure.
- Vibration & Shock tested to MIL-STD-202G.
- Agency Compliance/Approval: RoHS, CE, ASME B40.7, UL, cUL 61010-1 memory.
- The gauges are calibrated for life at the factory. (They can be certified in the field if required).

Gauge No.	Face Dia	Rated Pressure psi (bar)	Temp Range	Use with Cylinder Series	IP Rating	Batteries	Typical Battery Life	Accuracy	Product Weight
9042DG	2-1/2"	0-10,000 (0-700)	-4 °F to +140 °F (-20 °C to +60 °C)	All	IP67	2 x AA (LR6)	2,000 hrs	0.5% F.S.	0.53 lb 0.24 kg



Gauges

Analog & Digital

Heavy-duty Hydraulic Pressure Gauges

- Gauges feature an easily readable and highly visible, red day-glo needle.
- High strength steel bourdon tube ensures high cycle life.
- Have 1/4" NPT connections.



9049



9040E

HYDRAULIC ACCESSORIES

STANDARD PRESSURE GAUGE ORDERING INFORMATION

Face Dia.	psi/Bar	Tons	Major Graduations	Minor Graduations	Silicone Filled	Use With Cylinder Series	Gauge No.
63,5 mm	0-10,000 /0-690	-	2000 psi, 100 Bar	200 psi, 20 Bar	Yes	All	9040E
100 mm	0-10,000 /0-690	-	1000 psi, 100 Bar	100 psi, 10 Bar	Yes	All	9052E
100 mm	0-10,000 /0-690	0-5	2000 psi, 1 Ton	200 psi, .1 Ton	Yes	C & RLS	9053E
100 mm	0-10,000 /0-690	0-10	2000 psi, 1 Ton	200 psi, .1 Ton	Yes	C, RD, RH, RLS & RSS	9055E
100 mm	0-10,000 /0-690	0-15	2000 PSI, 1 Ton	200 PSI, 0,2 Ton	Yes	C	9057E
100 mm	0-10,000 /0-690	0-17.5, 0-30 and 0-50	2000 psi, 5 Ton	200 psi, .5 Ton on 30, 50 Ton Scales; 2 Ton on 17.5 Ton Scale	Yes	RT172, RT302, RT503	9059E
100 mm	0-10,000 /0-690	0-20	2000 PSI, 5 Ton	200 PSI, 0,5 Ton	Yes	RH, RLS, RSS	9061E
100 mm	0-10,000 /0-690	0-25	2000 psi, 5 Ton	200 psi, .5 Ton	Yes	C & RD	9063E
100 mm	0-10,000 /0-690	0-30	2000 psi, 5 Ton	200 psi, .5 Ton	Yes	RH†, RLS & RSS	9065E
100 mm	0-10,000 /0-690	0-50	2000 psi, 5 Ton	200 psi, .5 Ton	Yes	RH†, RLS & RSS	9067E
100 mm	0-10,000 /0-690	0-55	2000 psi, 5 Ton	200 psi, .5 Ton	Yes	C, R, RA & RD	9069E
100 mm	0-10,000 /0-690	0-60	2000 psi, 5 Ton	200 psi, 1 Ton	Yes	RH	9071E
100 mm	0-10,000 /0-690	0-75	2000 psi, 5 Ton	200 psi, 1 Ton	Yes	C, RLS & RD8013	9073E
100 mm	0-10,000 /0-690	0-100	2000 psi, 10 Ton	200 psi, 1 Ton	Yes	C, R, RA, RD, RH, RLS†, RSS† & RT1004†	9075E
100 mm	0-10,000 /0-690	0-150	2000 psi, Initial 10 Then 20 Ton	200 psi, 2 Ton	Yes	C, R, RD & RLS	9077E
100 mm	0-10,000 /0-690	0-200	2000 psi, 20 Ton 10 Then 20 Ton	200 psi, 2 Ton	Yes	R, RD & RH†	9079E
150 mm	0-10,000 /0-690	0-690	1000 psi, 100 Bar	100 psi, 10 Bar	No	All	9089

† The tonnage scale on the gauge is based on a different effective area. A slight error in tonnage reading will occur relative to the different effective area.



Fluids

HYDRAULIC

Standard, Flame Out®,
Biodegradable and
Low Temp.



HYDRAULIC ACCESSORIES

Oil Description	Qty.	Order No.
Standard Oil	0,9 l	9636
Standard Oil	3,8 l	9637
Standard Oil	9,5 l	9638
Standard Oil	208 l	9616
Flame-Out®	3,8 l	9639
Flame-Out®	9,5 l	9640
Biodegradable	3,8 l	9645
Biodegradable	9,5 l	9646
Low Temp.	3,8 l	9647

SPECIFICATIONS

Description	Grade (ASTM)	Spec. Gravity		Flash Point	Fire Point	Pour Point	Viscosity		Viscosity Index	Foam Test (ASTM)
		at 16°C (kg / l)	Color (ASTM)				SUS @ (38°C)	SUS @ (99°C)		
Standard Oil	215	0.88	2.0	204°C	221°C	-34°C	215	48	100	Pass min.
Flame-Out®	220	0.91	Light Amber	260°C	288°C	-26°C	220	55	140	Pass min.
Biodegradable	—	0.92	2.0	224°C	NA*	-30°C	183	53	213	Pass min.
Low Temp.	—	0.87	6.5 (Red)	180°C	204°C	-45°C	183	52	190	Pass min.

*Not available.

Standard Hydraulic Oil

- For dependable performance of all your hydraulic pumps and cylinders.
- Contains foam suppressant additives and has a high viscosity index.

Flame-Out® 220 fire resistant hydraulic fluid

- Contains anti-rust, anti-foam and anti-sludge additives.
- Provides fire resistant protection.
- Provides maximum lubrication and heat transfer.
- Offers a wider operating temperature range.
- No need to change seals in your Power Team equipment. Just drain the standard oil and replace it with Flame-Out 220.

Biodegradable Hydraulic Fluid

- Biodegradable, non-toxic fluid withstands moderate to severe operating conditions; provides excellent protection against rust.
- Offers superior anti-wear properties, has excellent multi-metal compatibility.

Developed to meet stringent performance requirements and satisfy growing environmental needs for hydraulic fluids which are readily biodegradable and non-toxic. Can be used with all Power Team pumps, cylinders, valves and other accessories using standard seals. Depending on the contamination or degradation levels which might be present in used fluid, small amounts of this substance, if spilled, will not affect ground water or the environment. Acceptable methods of disposal include use as a fuel supplement. Since this fluid will not typically be hazardous waste, additional disposal options may be available,

including land farming or processing through sewage treatment facilities, if necessary approvals are obtained from appropriate regulatory authorities. This fluid has been tested against EPA 560/6-82-003 and OECD 301 for biodegradability, and toxicity has been tested against EPA 560/6-82-002 and OECD 203: 1-12. Not recommended for operation in temperatures below -7°C or above 71°C. Recommended storage temperatures not below -23°C or above 77°C.

For additional technical information or to order a **MATERIAL SAFETY DATA SHEET** call **1-800-477-8326**

Low-Temperature Oil

Provides smooth, reliable operation in the coldest climate conditions.

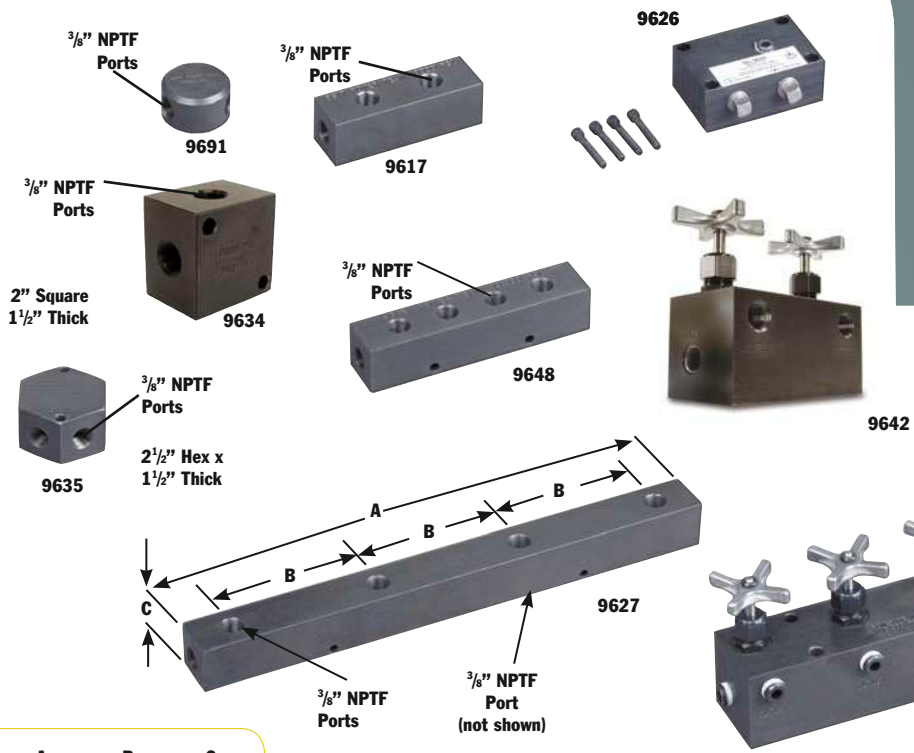
(Note: Will burn if heat source is extreme enough. Will not, however, propagate the flame and is self-extinguishing when there is no ignition source.)



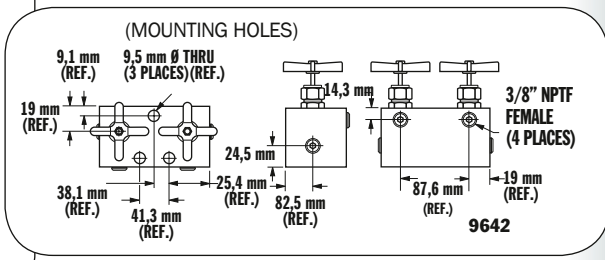
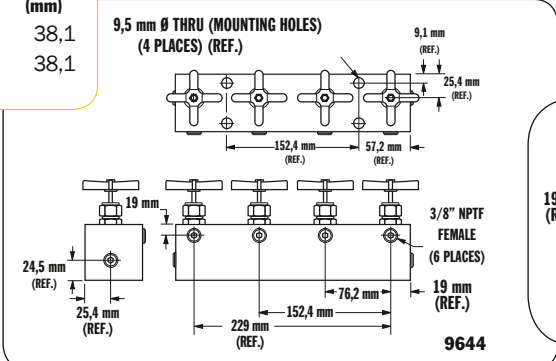
Manifolds

Remote and Pump Mounted

HYDRAULIC ACCESSORIES



Manifold No.	A (mm)	B (mm)	C (mm)
9627	406,4	114,3	38,1
9648	177,8	38,1	38,1



No. 9691 – “Y” Manifold

Extremely useful when connecting two hydraulic cylinders to a single line. Has three 3/8" NPTF ports. Wt. 0,45 kg.

No. 9634 – Manifold block

This manifold is for multiple-cylinder installations, has four 3/8" NPTF ports and two 1/4" mounting holes. Wt. 0,7 kg.

No. 9635 – Manifold block

This hex-shaped manifold offers extra versatility with six 3/8" NPTF ports and two 1/4" mounting holes. Wt. 0,9 kg.

No. 9617 – Manifold block

When a multiple-cylinder installation is required, this manifold is invaluable. Has six 3/8" NPTF ports to handle larger multiple-cylinder systems. Wt. 1.4 kg.

No. 9648 – Manifold block

This 178 mm long manifold block has

seven 3/8" NPTF ports and two 6,4 mm mounting holes. Wt.1,2 kg.

No. 9627 – Manifold block

This 406,4 mm long manifold block allows you to mount the 9575 or 9596 valves without interference. Has seven 3/8" NPTF ports and two 6,4 mm mounting holes. Wt. 2,7 kg.

No. 9626 – Pump mounted manifold block

Converts pumps with pump mounted valves for use with remote mounted valves. This manifold block is subplate mounted on the pump cover plate and provides 3/8" NPTF pressure and return ports. Maximum recommended flow rate is 19 l/min. Note: If used on PE30 or PG30 series pump, 12,7mm longer mounting screws are required. Order four (4) No. 11956 screws separately.

9642 AND 9644 MANIFOLD BLOCKS WITH NEEDLE VALVES

For independent multiple-cylinder operation, feature needle valves for precise manual control. Designed for remote-mounted applications. Can be used with all Power Team pumps.

No. 9642 – Manifold with two needle valves for control of two cylinders. Has four 3/8" NPTF ports. Wt. 3,7 kg

No. 9644 – Manifold with four needle valves for control of four cylinders. Has six 3/8" NPTF ports. Wt. 7,4 kg



Fittings

700 bar
Power Team fittings:
All applications.



HYDRAULIC ACCESSORIES

	9190	Hyd. tubing. 3/8" O.D. x .065" wall, 15,3 m. (10 pieces 1,53 m long.) Wt. 5,5 kg.		9683	Male connector. 57 mm long, 3/8" NPTF male ends. Wt. 0,1 kg.
	9670	Tee adapter. For installing gauge between pump and hose coupling. Has 1/4" and 3/8" NPTF female and 3/8" NPTF male ports. Wt. 0,2 kg.		9684	Male connector. 57 mm long, 1/4" NPTF male ends. Wt. 0,1 kg.
	9671	Double tee adapter. Permits use of more than one cylinder in series with one pump. Three 3/8" NPTF female ports. Wt. 0,5 kg.		9685	Coupling. 1/4" NPTF female and 3/8" NPTF female. Wt. 0,1 kg.
	9672	Service tee. Two 3/8" NPTF female internal, one 3/8" NPTF male external. Wt. 0,3 kg.		9686	90° elbow. 3/8" NPTF female ends. Wt. 0,2 kg.
	9673*	Swivel connector. 3/8" NPSM male, 1/4" NPSM female. Wt. 0,1 kg.		9687	Pipe plug. Heat-treated, 3/8" NPTF. Wt. 0,1 kg.
	9674	Male connector. 43 mm long, 1/4" x 3/8" NPTF. Wt. 0,1 kg.		9688	Pipe plug. Heat-treated, 1/4" NPTF. Wt. 0,1 kg.
	9675*	Swivel connector. 3/8" NPTF male, 3/8" NPSM female. Wt. 0,1 kg.		9689	Connector. 1/4" NPTF male and 3/8" NPTF female. Wt. 0,1 kg.
	9676*	Swivel connector. 1/4" NPTF male, 3/8" NPSM female. Wt. 0,1 kg.		9690	Male connector. 43 mm long, 1/4" NPTF male ends. Wt. 0,1 kg.
	9677*	45° swivel connector. 3/8" NPTF male, 3/8" NPSM female. Wt. 0,1 kg.		9692	Straight connector. 3/8" tube x 3/8" male NPTF. Wt. 0,1 kg.
	9678	45° fitting. Used when mounting gauge at an angle on connection such as 9670. Male and female 1/4" NPTF ends. Wt. 0,1 kg.		9693	90° elbow. 3/8" tube x 3/8" male NPTF. Wt. 0,1 kg.
	9679	Connector. 1/4" NPTF female and 3/8" NPTF male. Wt. 0,1 kg.		9694	45° elbow. 3/8" tube x 1/4" male NPTF. Wt. 0,1kg.
	9680	Coupling. Both ends 3/8" NPTF female. Wt. 0,1 kg.		9695	Tee. 3/8" tube. Wt. 0,1 kg.
	9681	Street elbow. Male and female 3/8" NPTF ends. Wt. 0,1 kg.		9696	Male run tee. 3/8" tube x 1/4" male NPTF. Wt. 0,1 kg.
	9682	Male connector. 43 mm long, 3/8" NPTF male ends. Wt. 0,1 kg.		9697	Male branch tee. 3/8" tube x 1/4" male NPTF. Wt. 0,1 kg.
				9698	Cross. 3/8" tube. Wt. 0,2 kg.
				9699	45° gauge fitting. 3/8" NPTF male and female, and 1/4" NPTF female at 45°. Wt. 0,3 kg.
				9705	Fitting. swivel. 3/8" NPTF male to 3/8" NPTF female. 90° fitting with internal 370 micron screen. May be rotated 360° about male thread axis.

NOTE: Power Team hydraulic fittings are intended for use with our high pressure hydraulic products and are suitable for use at max. working pressures of 700 bar unless otherwise noted.

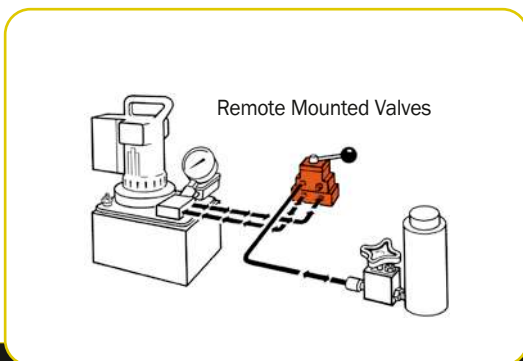
* **CAUTION:** On part numbers 9673, 9675, 9676 and 9677 the female swivel end of these adapters is a straight pipe thread (NPSM) with a 30° seat. All male pipe fittings that are used with these female swivel adapters must have an internal 30° seat in order to effect a proper seal. All Power Team male fittings are manufactured with a 30° seat except 9687 and 9688.



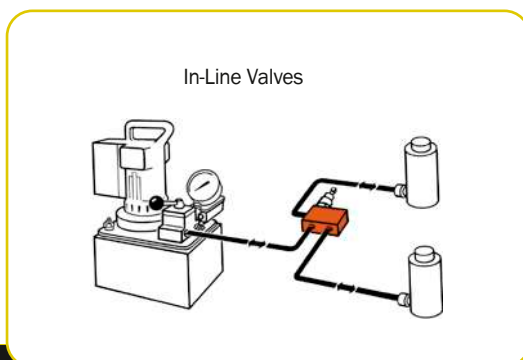
Valves

HYDRAULIC REMOTE/IN-LINE

Valve selection chart



Order No.	Page No.	*Cylinder Application	Operation	Valve Type	Volt	Advance/Return	Advance/Hold Return	Posi-Check Feature
9508	131	S.A. & D.A.	Manual	4-way, 3 Pos. Closed Center	—	no	yes	yes
9509	131	S.A. & D.A.	Manual	4-way, 3 Pos. Tandem Center	—	no	yes	yes
9514	131	D.A.	Solenoid	4-way, 3 Pos. Tandem Center	115	no	yes	yes
9524	130	S.A. & D.A.	Solenoid	3/4-way, 2 Pos.	230	no	yes	no
9525	131	D.A.	Solenoid	4-way, 3 Pos. Tandem Center	230	no	yes	yes
9526	131	S.A.	Solenoid	3-way, 2 Pos.	230	no	yes	no
9554	130	S.A. & D.A.	Solenoid	3/4-way, 2 Pos.	24	no	yes	no
9555	131	D.A.	Solenoid	4-way, 3 Pos. Tandem Center	24	no	yes	yes
9556	131	S.A.	Solenoid	3-way, 2 Pos.	24	no	yes	no
9559	131	S.A.	Solenoid	3-way, 2 Pos.	115	no	yes	no
9593	130	S.A. & D.A.	Solenoid	3/4-way, 2 Pos.	115	no	yes	no
9595	130	S.A. & D.A.	Air	3/4-way, 2 Pos.	—	no	yes	no



Order No.	Page No.	*Cylinder Application	Operation	Valve Type	Volt	Advance/Return	Advance/Hold Return	Posi-Check Feature
9575	132	S.A.	Manual	Shut-Off Valve	—	—	—	—
9580	133	S.A.	Automatic	One-way Check Valve	—	—	—	—
9581	133	S.A. & D.A.	Automatic	Pilot Op. Check Valve	—	—	—	—
9596	132	S.A.	Manual	Load Lowering Valve	—	—	—	—
9597	132	S.A. & D.A.	Automatic	Sequence Valve	—	—	—	—
9608	132	S.A. & D.A.	Automatic	Pressure Reducing Valve	—	—	—	—
9623	133	S.A. & D.A.	Automatic	Pressure Relief Valve	—	—	—	—
9631	133	S.A. & D.A.	Automatic	Metering Valve	—	—	—	—
9633	133	S.A. & D.A.	Automatic	Pressure Regulator Valve	—	—	—	—
9720	132	S.A. & D.A.	Automatic	Counter Balance Valve	—	special	—	—
9721	132	S.A. & D.A.	Automatic	Counter Balance Valve	—	special	—	—
RV21278	133	—	Automatic	Relief Valve	—	—	—	—

“S.A.” represents single-acting cylinders, “D.A.” represents double-acting cylinders.
For pump-mounted valves, see pages 51-57.

HYDRAULIC ACCESSORIES



Valves

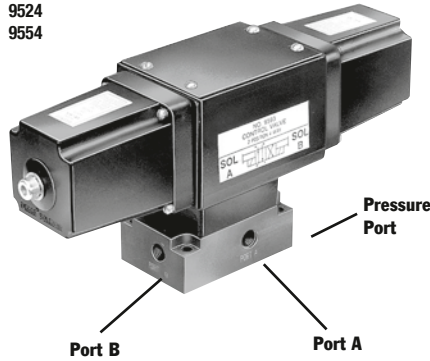
HYDRAULIC REMOTE MOUNTED

700 bar,
1/4" ports
19 l / min max flow

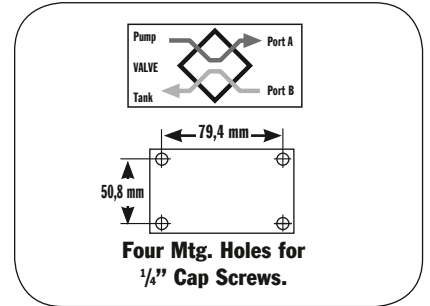
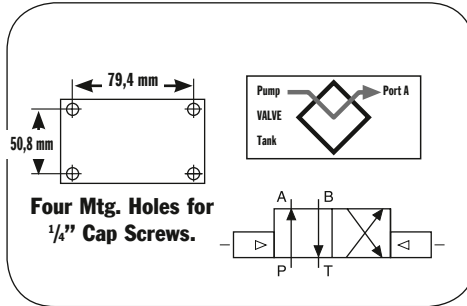
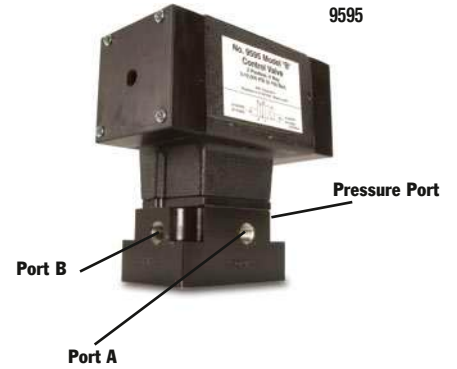
3/4-way/2-position solenoid
and air actuated valves

HYDRAULIC ACCESSORIES

9593
9524
9554



9595



Application: Single- or double-acting cylinders.

Actuation: 9593, 9524 and 9554 are solenoid operated, 9595 is air operated.

Operation with single-acting cylinder: Either oil port "A" or "B" must be plugged on valve. With port "B" plugged, solenoid is energized to position "A," oil port "A" becomes pressurized. When solenoid is energized to position "B," oil port "A" becomes the return port.

Operation with multiple single-acting cylinders: A pressure line from one bank can be connected to oil port "A" and the other to oil port "B" on the valve. Sequence: When energized to position "A," oil port "A" becomes pressurized and clamps the fixture connected to oil port "A"; oil port "B" becomes a "return" port for cylinder connected to oil port "B," and retracts it. The opposite happens when solenoid "B" is energized.

Operation with double-acting cylinder: Port "A" is connected to "advance" port of cylinder, oil port "B" connects to cylinder "return" port. Solenoid is energized to position "A," oil port "A" becomes pressurized to extend cylinder piston. The opposite happens when solenoid "B" is energized. Valve does not hold in "retract" position.

NOTE: When using more than one valve on a pump, the tank port may require a check valve to permit inadvertent, momentary extension of a retracted cylinder.

NOTE: If pump is equipped with an internal outlet check, a "hold" position can be maintained with the pump shut off.

No. 9593 – 3/4-way/2-position, remote mounted solenoid valve, 115 volt, 50/60 Hz. Wt., 7 kg.

No. 9524 – Same as 9593 except with 230 volt, 50/60 Hz.

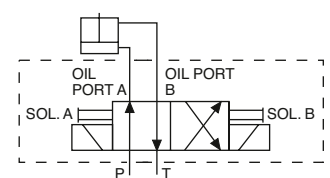
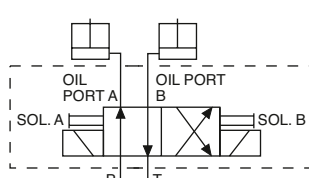
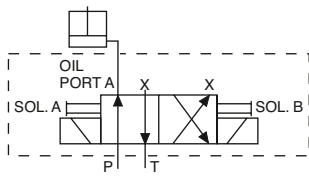
No. 9554 – Same as 9593 except with 24 volt, 50/60 Hz.

No. 9595 – Same as 9593 except is air operated (minimum of 3,5 bar air pressure required). Wt., 5,2 kg.

NOTE: Valves above are shipped without controls. The 9524, 9554 and 9593 can be used with the 304718 remote hand control (see page 106). The 9595 can be used with the 209593 remote hand control (see page 106).

NOTE: Valves have 1/4" NPTF ports. 3/8" to 1/4" adapters are included.

NOTE: Maximum tank line pressure for remote mounted valves is 35 bar.



1. To actuate one single-acting cylinder. 2. To actuate two single-acting cylinders. 3. To actuate one double-acting cylinder.

NOTE: Valves above are shipped without control switch. Use 202777 remote hand switch (see page 116).

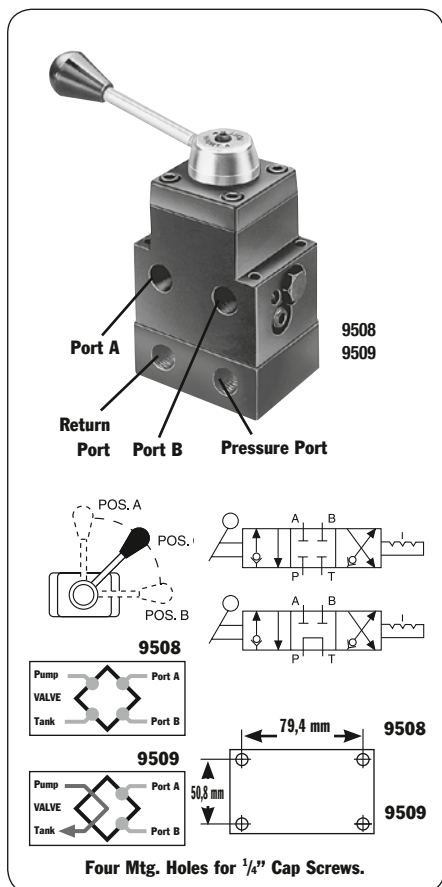
CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a No. 9596 Load Lowering Valve or No. 9720 Counter Balance Valve (see page 132) in conjunction with the directional valve used in your application.



Valves

HYDRAULIC REMOTE MOUNTED

700 bar,
3/8" ports
19 l / min max flow



4-way/3-position (closed center) and (tandem center) manual valves with Posi-Check®

Application: Single- or double-acting cylinder.

When used with single-acting cylinders, one port must be plugged. For double-acting cylinders, either port can be used for "advance" or "return."

Actuation: Lever-operated, detent positioned.

Functions: The 9508 provides "advance," "hold" and "return" positions with all ports blocked (closed center) in the "hold" position. The 9509 has "advance," "hold" and "return" with tandem center (cylinder ports are blocked, pump remains running). Both valves have "Posi-Check" feature to guard against pressure loss when shifting from "advance" to "hold."

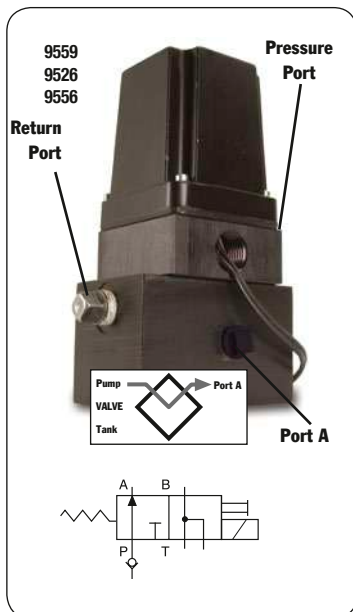
No. 9508 - 4-way/3-position (closed center) manual valve, including subplate for remote mounting. Wt., 2,9 kg.

No. 9509 - Same as 9508, except is tandem center.

CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a No. 9596 Load Lowering Valve or No. 9720 Counter Balance Valve (see page 132) in conjunction with the directional valve used in your application.

CAUTION: The Posi-Check® feature will not hold the load when shifted directly A to B-B to A or from hold to A or B.

NOTE: Maximum tank line pressure for remote mounted valves is 35 bar.



3-WAY/2-POSITION SOLENOID VALVE

Application: Single-acting cylinders.

Actuation: Solenoid operated, 115 volt, 50/60 Hz.

Function: Advances cylinder piston when solenoid is de-energized, and pump is running. When solenoid is energized, oil is directed back through valve "return" port and cylinder piston returns. To place cylinder in "hold" position, pump must be stopped or its flow held at the valve "pressure" port with the solenoid de-energized.

NOTE: Valve is equipped with a 9631 snubber valve in port "A." The line from the "return" port of the valve must be unrestricted (7 bar back pressure maximum) back to the reservoir.

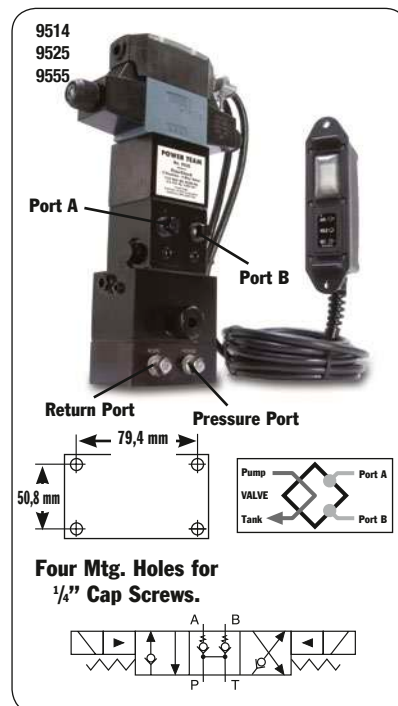
IMPORTANT: A 9580 in-line check valve (see page 123) must be installed in the "pressure" port if the supply pump is not equipped with an outlet check valve.

No. 9559 - 3-way/2-position solenoid valve, 115 volt 50/60 Hz. Includes a remote mounting subplate. Wt., 4,4 kg.

No. 9526 - Same as 9559 except for 230 volt, 50/60 Hz.

No. 9556 - Same as 9559 except for 24 volt, 50/60 Hz.

NOTE: Valves above are shipped without control switch. Use 202777 remote hand switch (see page 106).



4-way/3-position (tandem center) solenoid valve with Posi-Check®

Application: Double-acting cylinders.

Actuation: Solenoid operated, 115 volt, 50/60 Hz.

Functions: Push button control of "advance," "hold" and "return." The "Posi-Check" feature guards against pressure loss when shifting from "advance" to "hold." With valve in "hold" position, cylinder ports are blocked and oil is directed from pump to reservoir.

NOTE: Do not allow return tank pressure to exceed 35 bar at the valve.

No. 9514 - 4-way/3-position (tandem center) solenoid valve, 115 volt, 50/60 Hz. Remote hand control included. Wt., 4,6 kg.

No. 9525 - Same as 9514 except for 230 volt, 50/60 Hz.

No. 9555 - Same as 9514 except for 24 volt, 50/60 Hz.

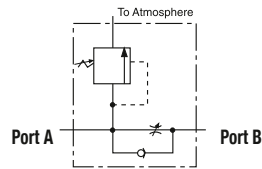
NOTE: Consult factory before installing a pressure switch on any of these valves.



Valves

HYDRAULIC IN-LINE

700 bar,
19 l / min max flow rate



9596



LOAD LOWERING VALVE

Application: Precision metering for controlled cylinder piston return.

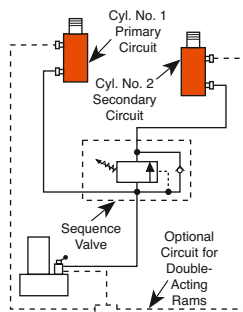
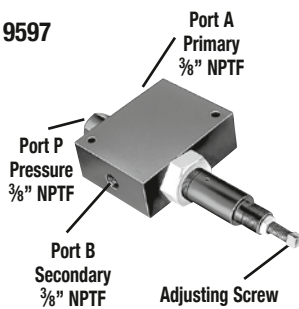
Operation: Permits free flow when extending cylinder, built-in pressure relief and "Posi-Check®" locks and holds load in raised position until operator opens valve. May be pre-set to provide consistent metered return, or operator may select rate of return with each actuation. Has 3/8" NPTF ports.

NOTE: Pressure relief valve setting is 830 bar. Operating pressure is 700 bar and max. flow rate is 19 l /min.

No. 9596 – Load lowering valve. Wt., 1 kg.

HYDRAULIC ACCESSORIES

9597



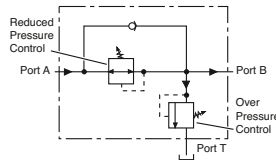
SEQUENCE VALVE

Application: Used when one cylinder in a multi-cylinder application must advance before any other.

Operation: Pump is connected to port "P" and separate cylinders to ports "A" and "B". When pressure is applied to port "P", cylinder "A" advances. Cylinder "B" will not advance until a predetermined pressure setting is reached in cylinder "A". Pressure setting is adjustable from 35 to 550 bar with adjustment screw; factory preset at 70 bar. Has 3/8" NPTF ports.

No. 9597 – Pressure control sequencing valve. Wt., 2,5 kg.

9608



PRESSURE REDUCING VALVE

Application: Provides complete, independent pressure control to two or more clamping systems operated by a single power source.

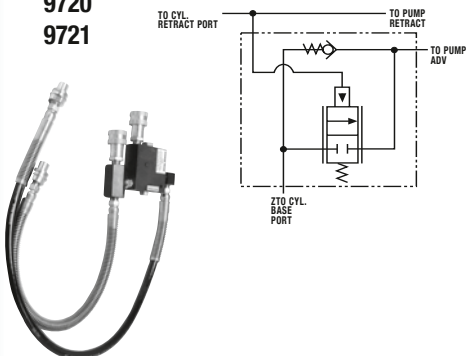
Operation: Can be used to provide different pressures in various stages of a single system. Virtually zero leakage across valve means each system can be operated by a single continuous pressure source. Adjustable from 70 to 350 bar at outlet port "B" (secondary). Has 1/4" NPTF ports.

No. 9608 – Pressure reducing valve. Wt., 2,6 kg.

CAUTION: Over Pressure control must be set at a higher value than operating pressure.

9720

9721



COUNTER BALANCE VALVE

Application: : Double-acting cylinders. Provides positive holding and controlled, "chatter-free" lowering of a load.

Operation: Load is raised at flow rate of pump, and held when pump is shut off. When the pump is shifted to "retract", the counter balance valve will continue to hold the load until system pressure exceeds pressure caused by load. The load can then be lowered smoothly to the flow rate of the pump. The counter balance valve is designed to operate with pumps having a high pressure flow rate of

up to 1,9 l /min. and cylinder ratios of 3 to 1.

No. 9720 – Counter balance valve, including two male and two female half two hydraulic hoses, fittings and dust caps. Wt., 4,5 kg.

No. 9721 – Same as 9720, but does not include couplers, hoses, fittings and dust caps. Wt., 4,2 kg.

CAUTION: The 9720 patented counter balance valve has a pilot pressure as high as 210 bar. Because this pressure is applied to the rod end of the cylinder while it is already under load, the system should not be sized for loads greater than 80% of cylinder rated capacity.

CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a No. 9596 Load Lowering Valve or No. 9720 Counter Balance Valve in conjunction with the directional valve used in your application. See above, this page.

Shut-off valve

Application: This needle valve permits fine metering of hydraulic oil.

Operation: Can be used for controlling multiple single-acting cylinders.

No. 9575 – Shut off valve with 3/8" NPTF ports. Wt., 0,6 kg.



9575

Check valve

Application: Permits flow of hydraulic oil in one direction only.

Operation: Installs right in hydraulic line.

No. 9580 – Check valve with 3/8" NPTF male ends. Wt., 0,2 kg.



9580

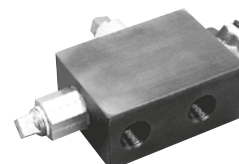


Pilot operated check valve

Application: For use with open or tandem center valves. Permits free flow of fluid in one direction.

Operation: Flow is blocked in opposite direction until pilot oil pressure is applied. This prevents the loss of pressure if the valve is inadvertently shifted or the pump line is broken. Minimum cracking pressure is 4,1 bar. Required pilot pressure is approximately 16% of checked system pressure.

No. 9581 – Pilot operated check valve with 3/8" NPTF ports. Wt., 1,7 kg.



9581



"In-line" pressure relief valve

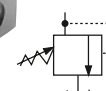
Application: Single- or double-acting cylinders. For remote locations in a hydraulic circuit where maximum pressure requirements are less than basic overload valve setting in pump.

Operation: Adjustable from 70 to 700 bar. Valve is spring-loaded and direct-acting.

No. 9623 – Pressure relief valve with 3/8" NPTF ports. Wt., 0,9 kg.



9623



Metering valve

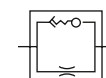
Application: For systems using large cylinders or extended lengths of hydraulic hose.

Operation: Controls surges by restricting flow if it exceeds 26,5 l / min. When flow subsides, valve reopens automatically. Has 3/8" NPTF male end to thread into return port of system control valve, and a 3/8" NPTF female end, permitting return hose to be directly connected.

No. 9631 – Metering valve. Wt., 0.1 kg.



9631



"In-line" pressure regulator valve

Application: Single- or double-acting cylinders. Permits adjusting operating pressures at various values below relief valve setting of pump.

Operation: Regulator valve is easily adjusted to maintain pressures between 20 and 700 bar. Maintains a given pressure setting within 3% over repeated cycles. Flow range is 0,3 l / min to 23 l / min.

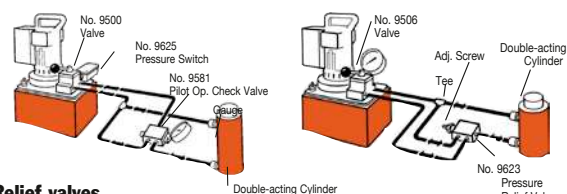
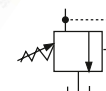
No. 9633 – In-line pressure regulator valve with two 3/8" NPTF inlet ports, one 1/8" NPTF tank port and 1 m drain line kit.

Simply turn the handle clockwise to increase the pressure setting, counter-clockwise to reduce pressure.

Note: 1 m Drain Line Kit is included.



9633

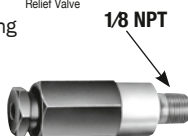


Relief valves

Application: Provide an economical means of protecting an hydraulic circuit against over pressurization.

Operation: These factory preset valves are designed for maximum flow rate of 19 l / min. Furnished with 1/8" NPTF male port.

All valves weigh 0.1 kg. See chart to the right for ordering information.



RV21278 Series

Valve Order No.	Pressure Setting (bar)	Valve Order No.	Pressure Setting (bar)
RV21278	697/738	RV21278-52	366/407
RV21278-6	41/44	RV21278-55	386/428
RV21278-10	62/69	RV21278-57	400/442
RV21278-15	103/117	RV21278-60	421/462
RV21278-20	131/152	RV21278-65	455/497
RV21278-28	186/207	RV21278-70	490/531
RV21278-30	207/235	RV21278-75	524/566
RV21278-32	214/228	RV21278-80	559/600
RV21278-35	241/262	RV21278-83	580/621
RV21278-40	283/310	RV21278-86	600/642
RV21278-43	304/331	RV21278-88	614/662
RV21278-48	338/366	RV21278-90	628/669
RV21278-50	352/393		

Preset – Non-Serviceable

NOTE: Care should be exercised to protect workers from hot, pressurized hydraulic oil. Install these valves only in an enclosed or shielded area.